



**Så bra kommer våra batterier att vara 2030!**



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**&**

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**Energiledarkonferensen: Så räddar tekniken oss till 2030 !  
Solna, 12 november 2009**

**Så mycket  
större/kraftfullare/billigare/säkrare/"grönare"  
kommer våra batterier att vara 2030!**



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**&**

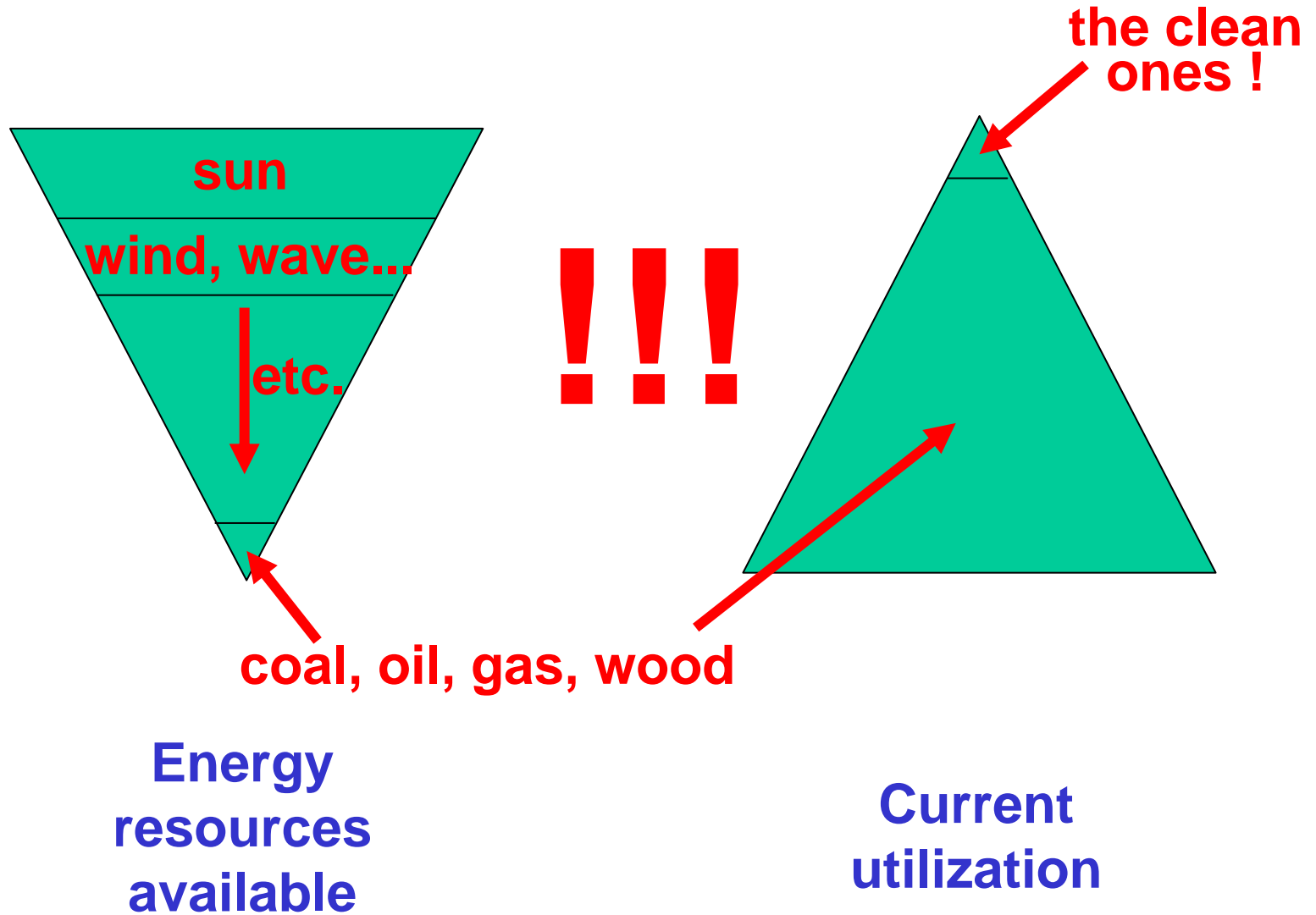
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**Blomgatan 4E, SE-752 31 Uppsala, Sweden.**  
**[jot@LiFeSiZE.se](mailto:jot@LiFeSiZE.se)**

**LiFeSiZE**



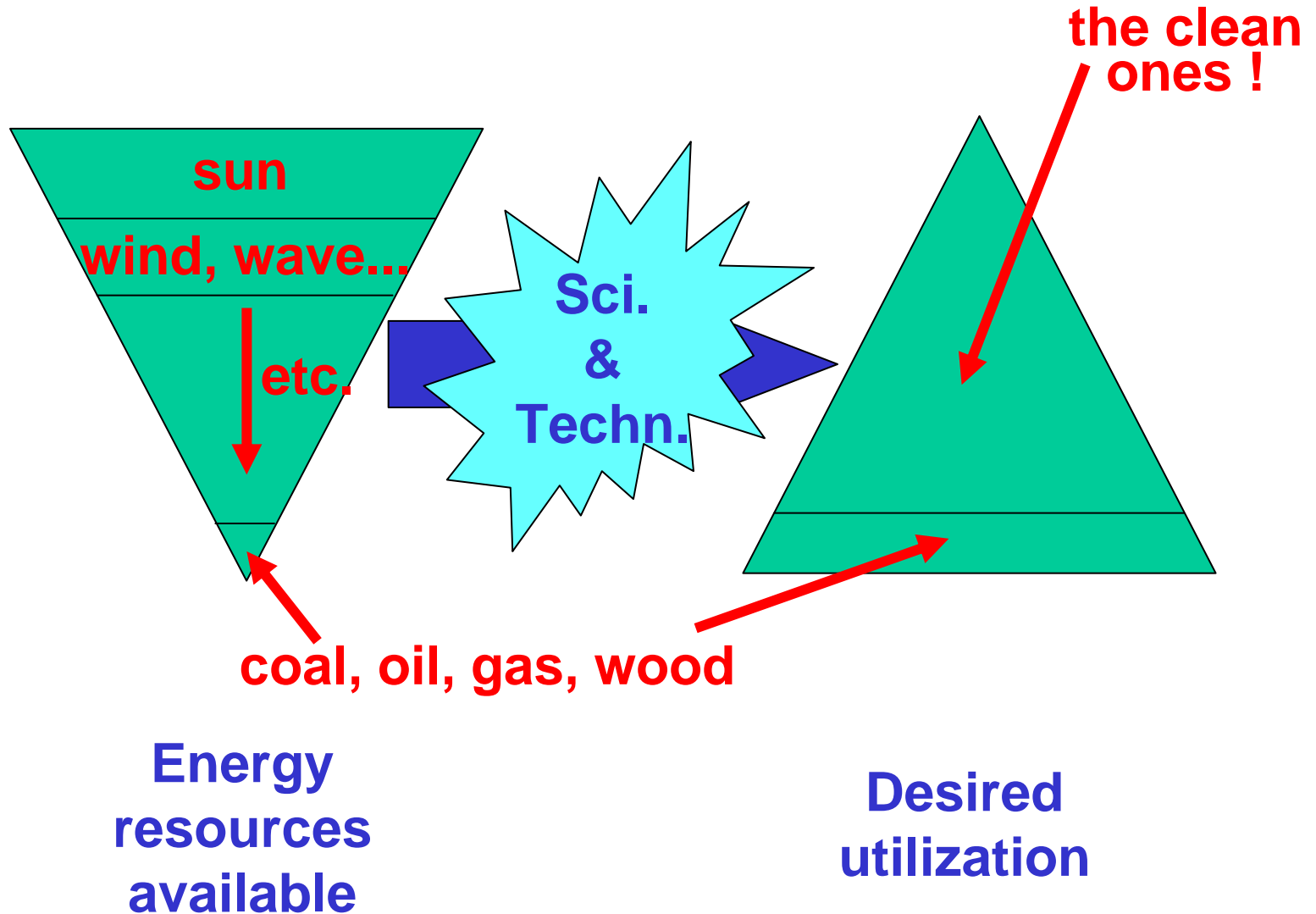
**Energiledarkonferensen: Så räddar tekniken oss till 2030 !  
Solna, 12 november 2009**

# What's wrong in our World today ?

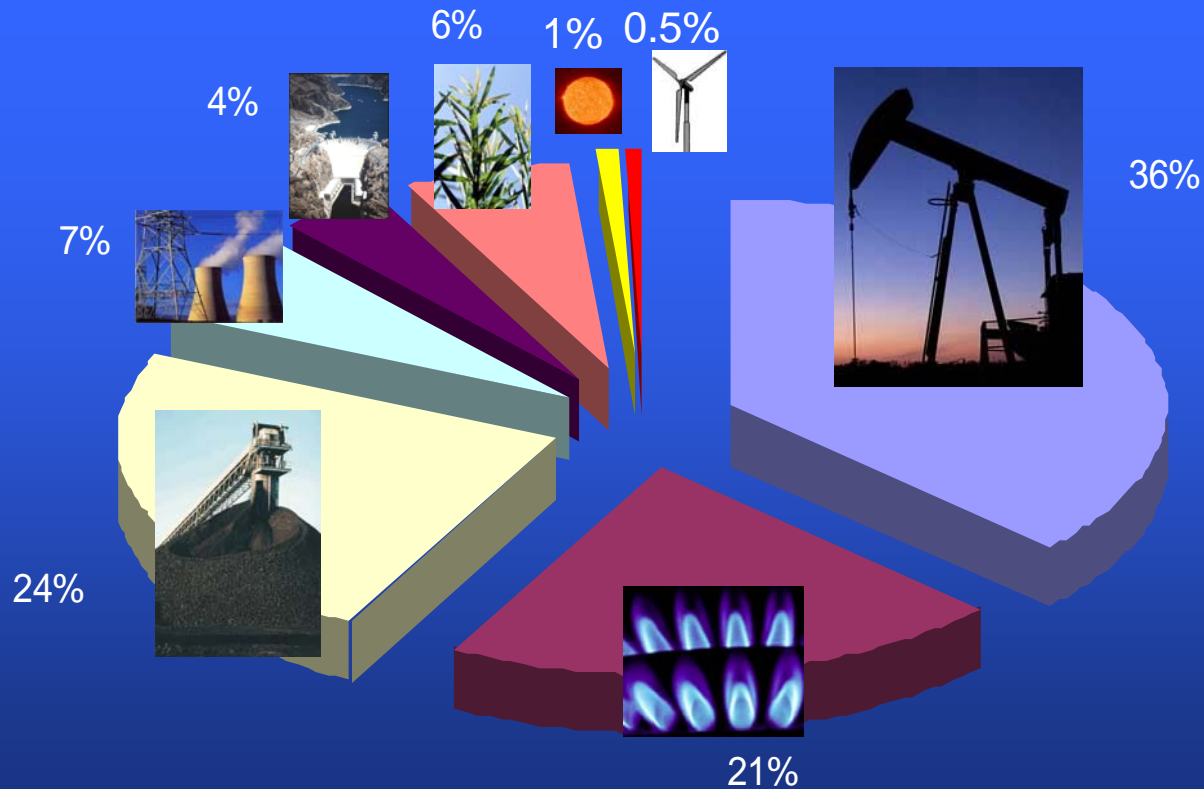


# And how can we put it right ?

*Re: " Så räddar tekniken oss till 2030 ! "*



# Energiformer i världen idag



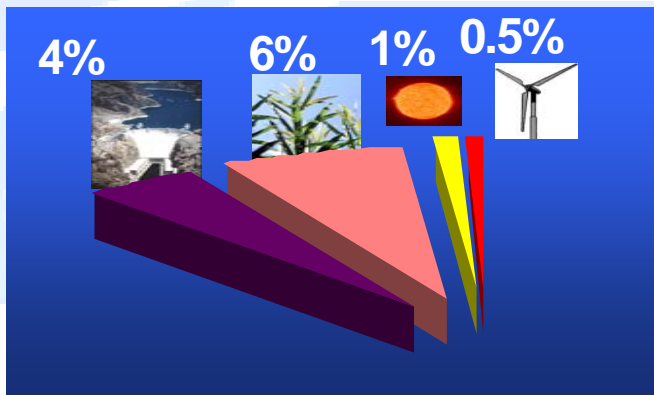
De vanligaste är de **smutsigaste** !

**How can batteries help ?**

Clearly - we must invest in **RENEWABLES** !

BUT ... the **wind** doesn't blow every day, nor does the **sun** shine on demand - or at night !

An indisputable future scenario:  
**Renewable E-sources**  
+ efficient E-conversion  
+ **E-storage**



+ fuel-cells + batteries

**renewable E-sources**

# Today's (Li-ion) battery research focusses on:

- cheaper, larger, safer, greener (Li-ion) batteries with higher energy- and power-densities

→ 1. EV/HEV:s



Transport

→ 2. Quality grid-power (the "smart grid")



Grid power

→ 3. "Uninterruptible Power Supply" (UPS) systems

Wind



Sun



Wave



From renewable E-sources →

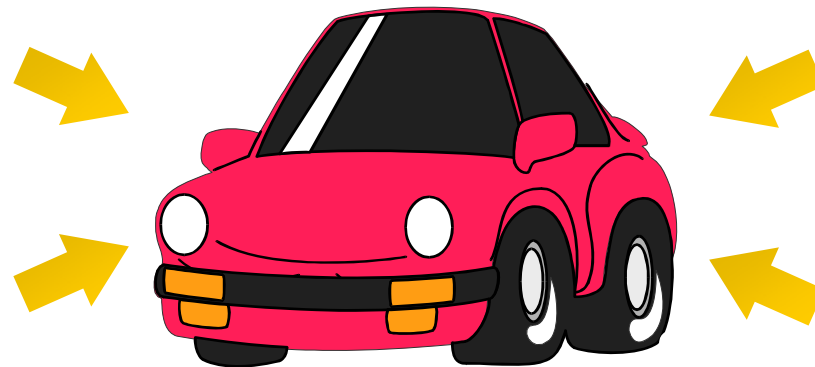


# Bilen = miljöboven !!!!

Storstadsskalan



Globalskalan



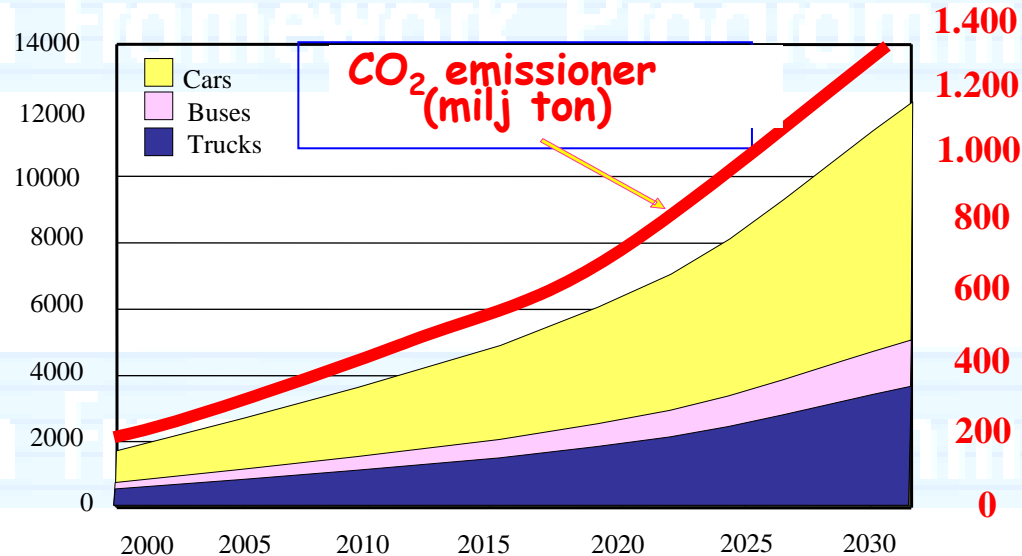
# Luftföroreningar i världens städer



Projektion

Världens 10 smutsigaste städer ( 7 i Kina )

1. Taipei
2. Milano !!
3. Beijing
4. Urumchi
5. Mexico
6. Lanzhou
7. Chongqing
8. Jinan
9. Shijiazhuang
10. Teheran



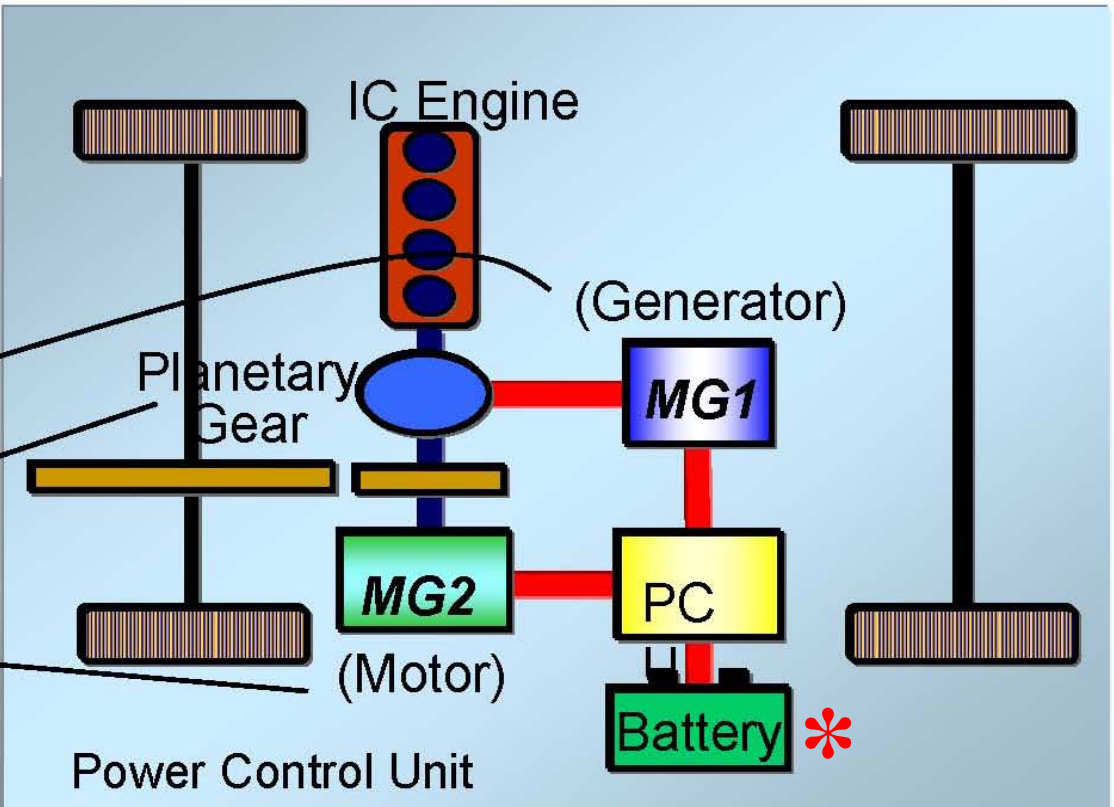
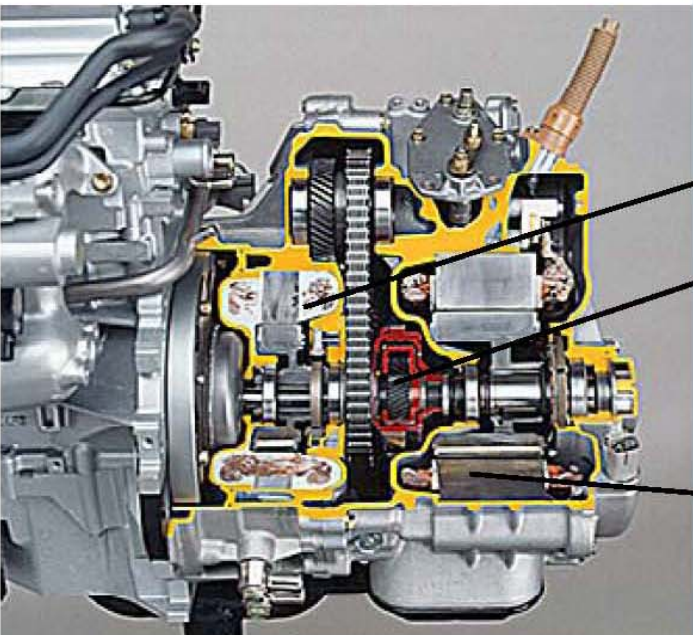
2006 : >300 milj bilar i Europa

En tillfällig lösning ...  
... men en vändpunkt !

# Toyota Prius (1997)



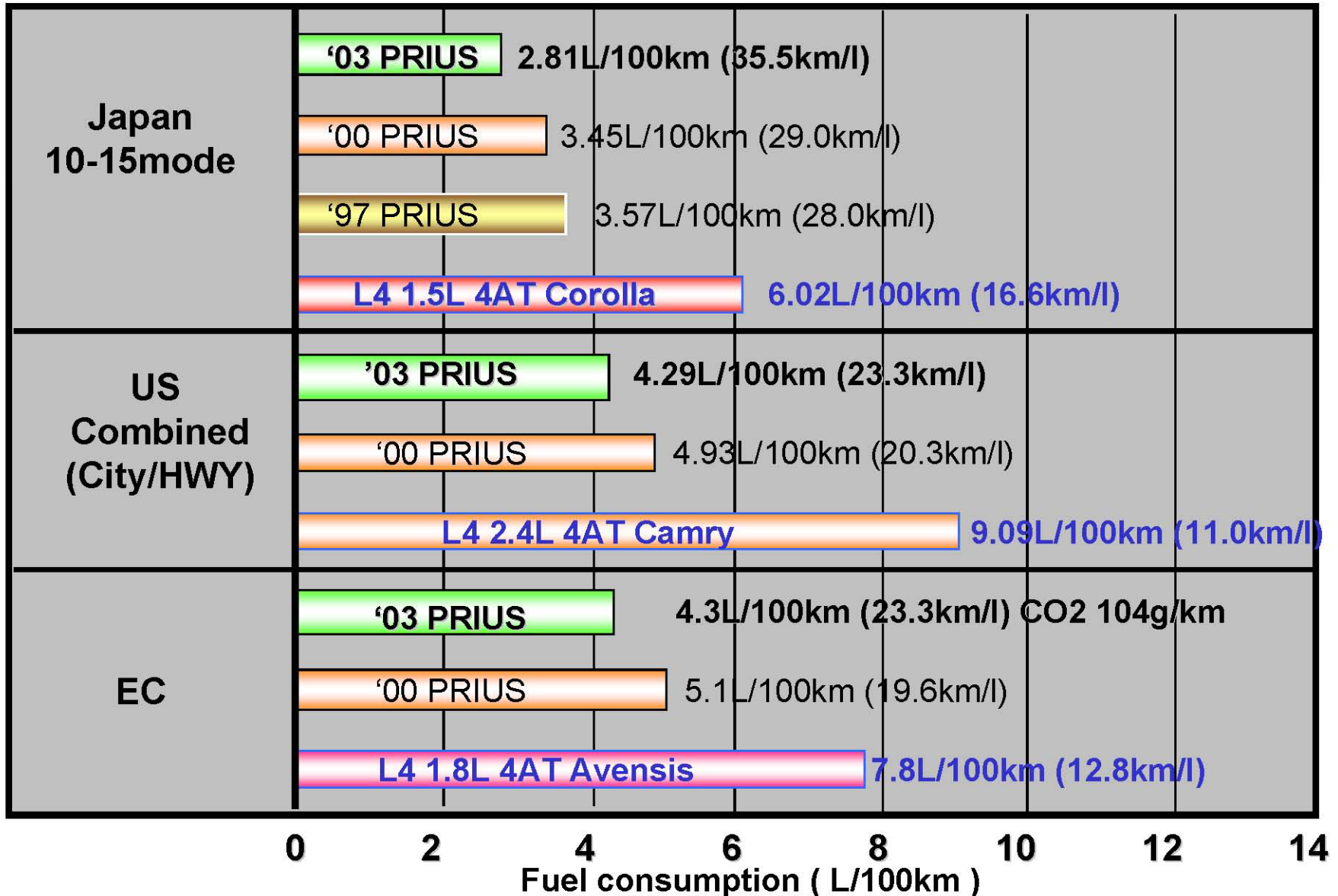
## Toyota Hybrid System (THS)



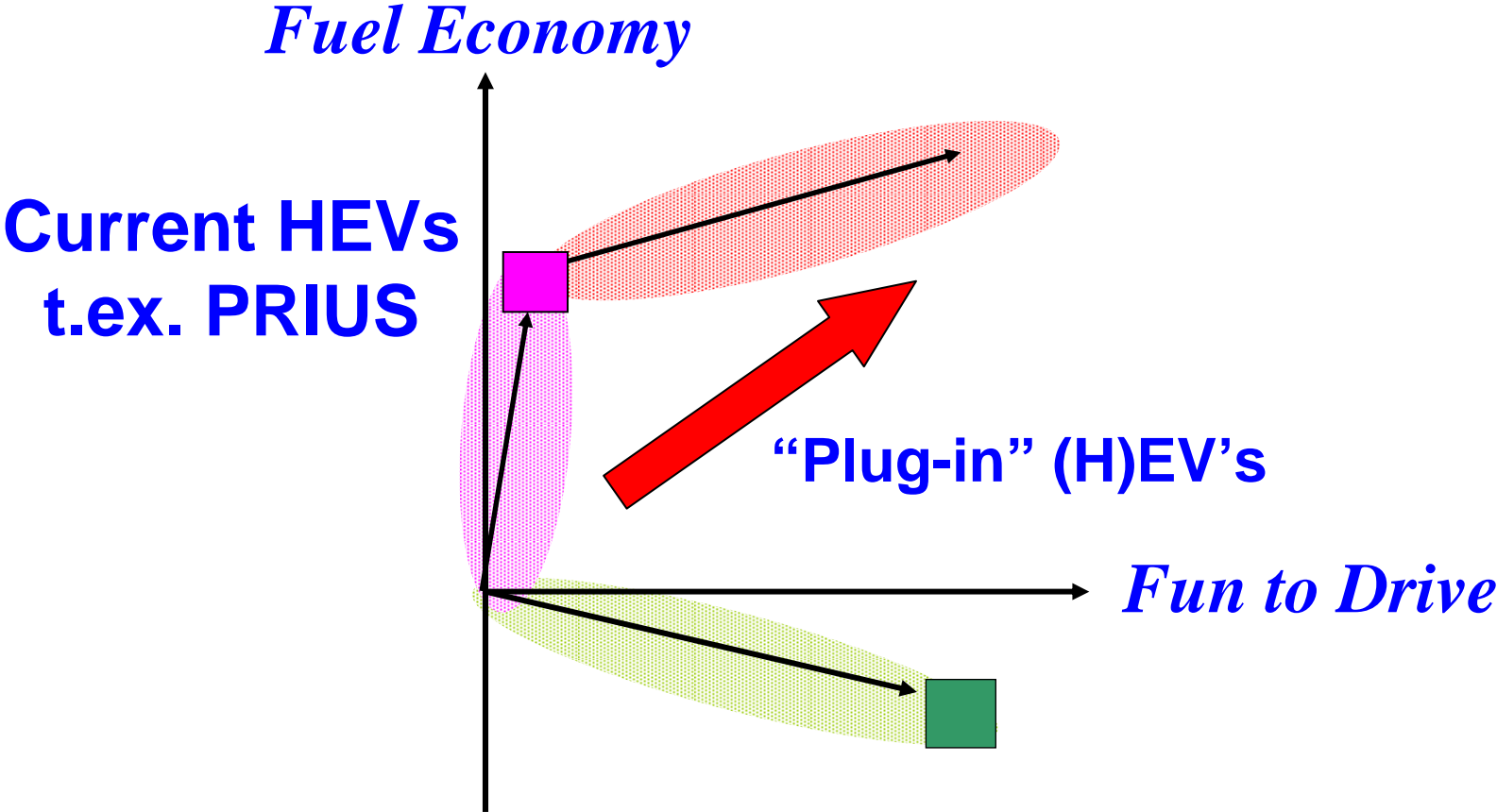
**Strong or Full Hybrid with EV drive**

# New PRIUS Fuel Consumption

(Certification Results)



# Better (H)EVs to come !



**På längre sikt ?**

# Application of Hybrid Technology

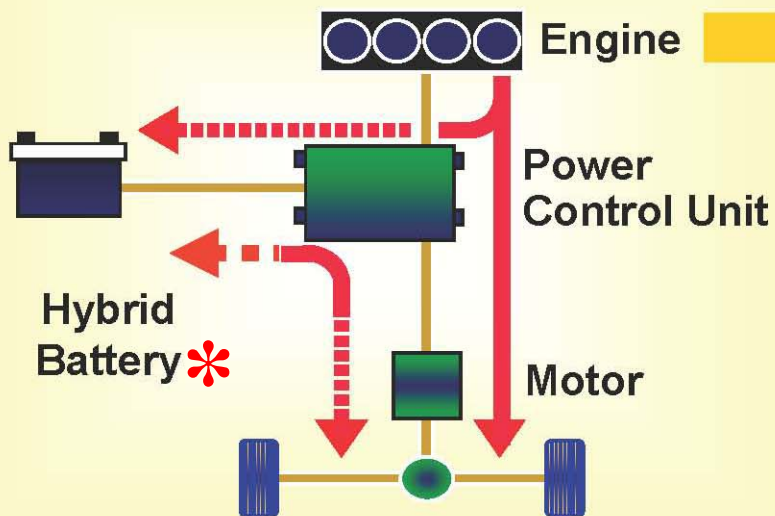
Lexus RX400h



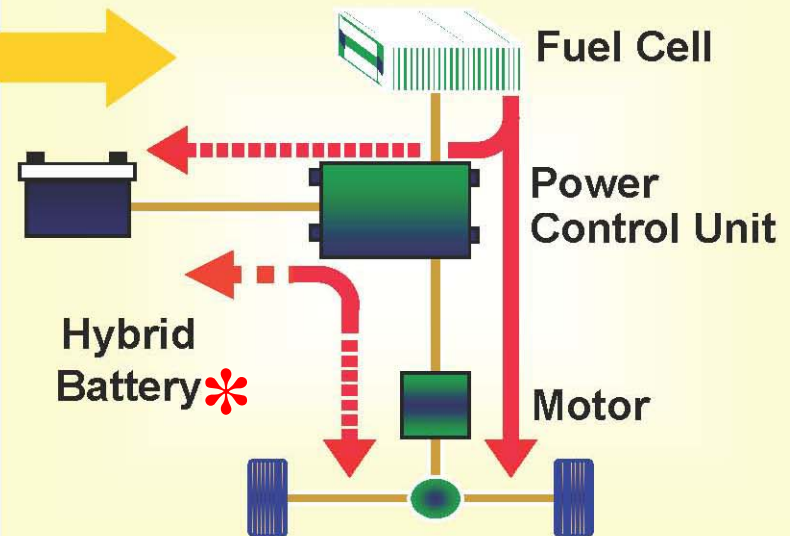
TOYOTA FCHV



ICE Hybrid Vehicle (THS II)



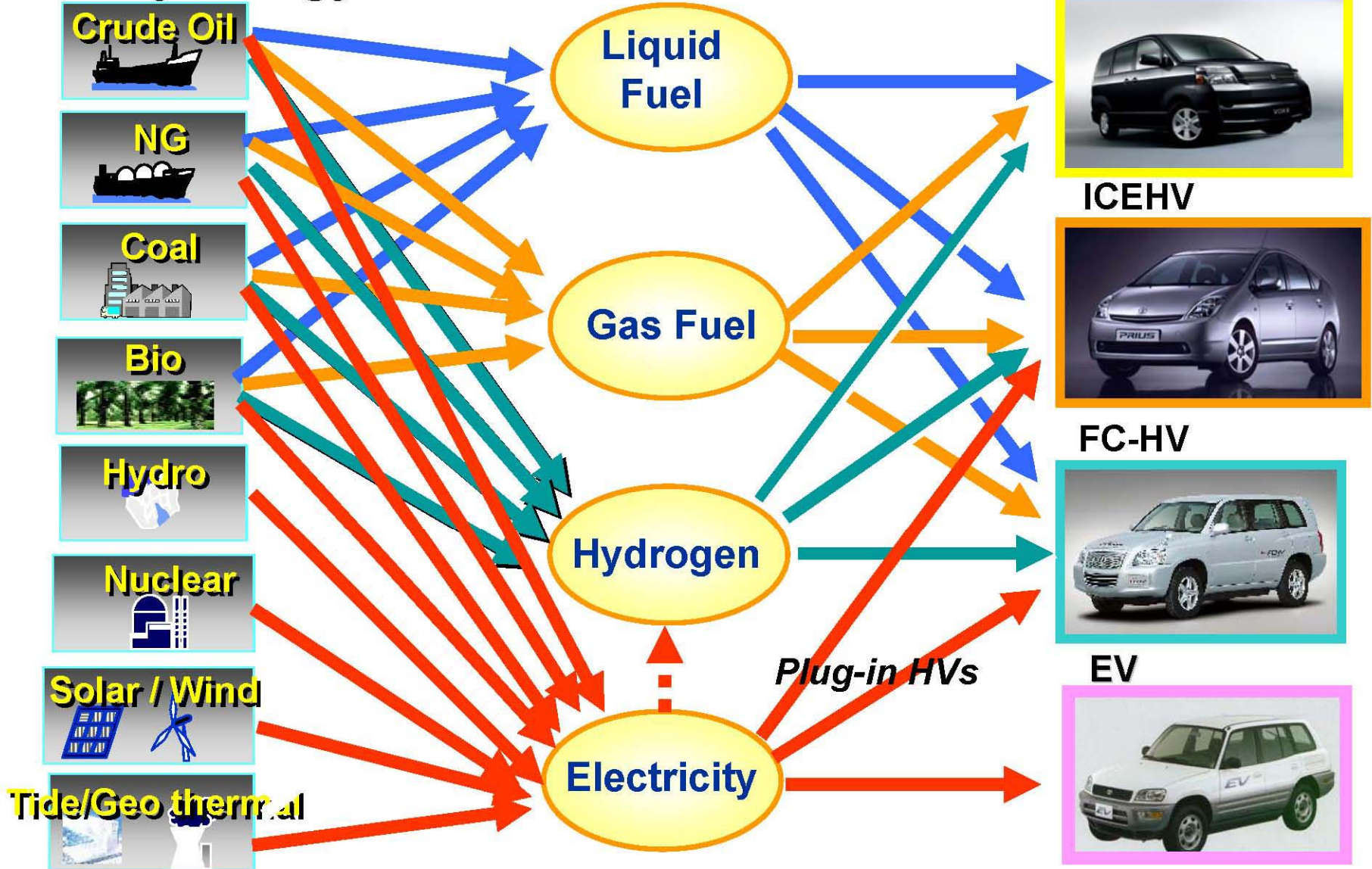
Toyota Fuel Cell Hybrid Vehicle



**ca. 2030 !?**

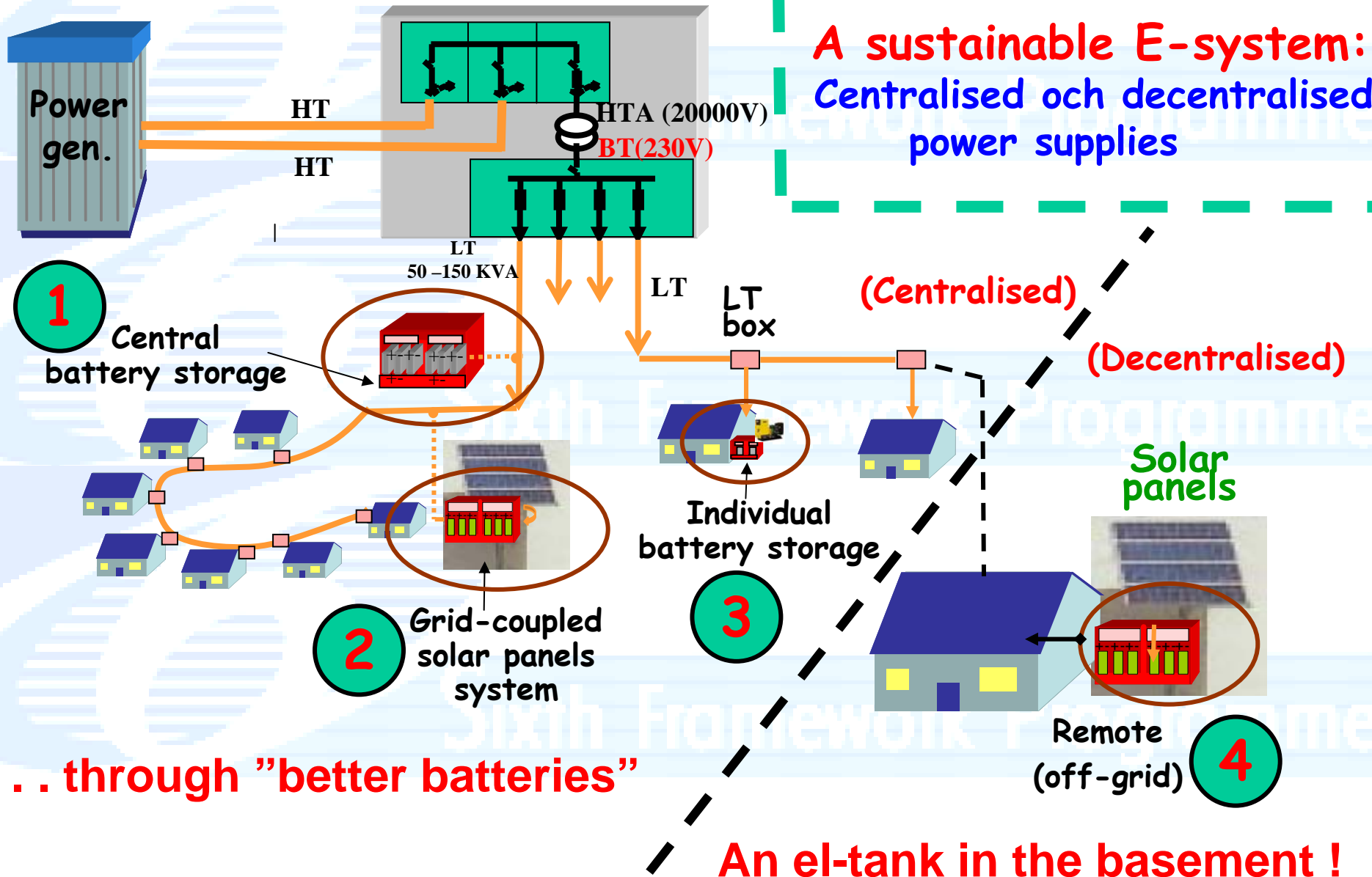
# Energy Diversification for future automobiles

## Primary Energy





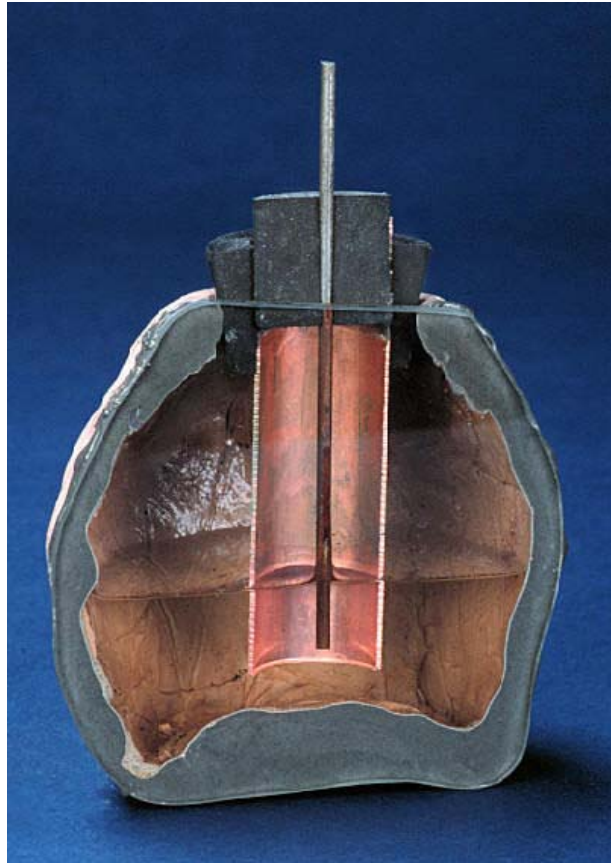
# On a broader scale: "sustainable electrical power supplies"



**So we need "better" batteries !**

**I what way will they be better?**

## The first battery ?



A clay jar containing an iron rod surrounded by a copper cylinder; when filled with vinegar + an electrolytic solution, the “battery” produced 1.1 volts DC.

*Present day Iraq: 250 BC to 640 AD*

# Where are we today - after two centuries ?

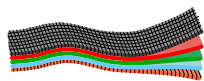


Alessandro Volta, 1799  
(Cu/Zn)

- 1839 Fuel cell
- 1859 Pb-battery
- 1899 Ni-Cd (Swedish)
- 1973 Li-metal
- 1975 Ni-MH
- 1979 Li-polymer

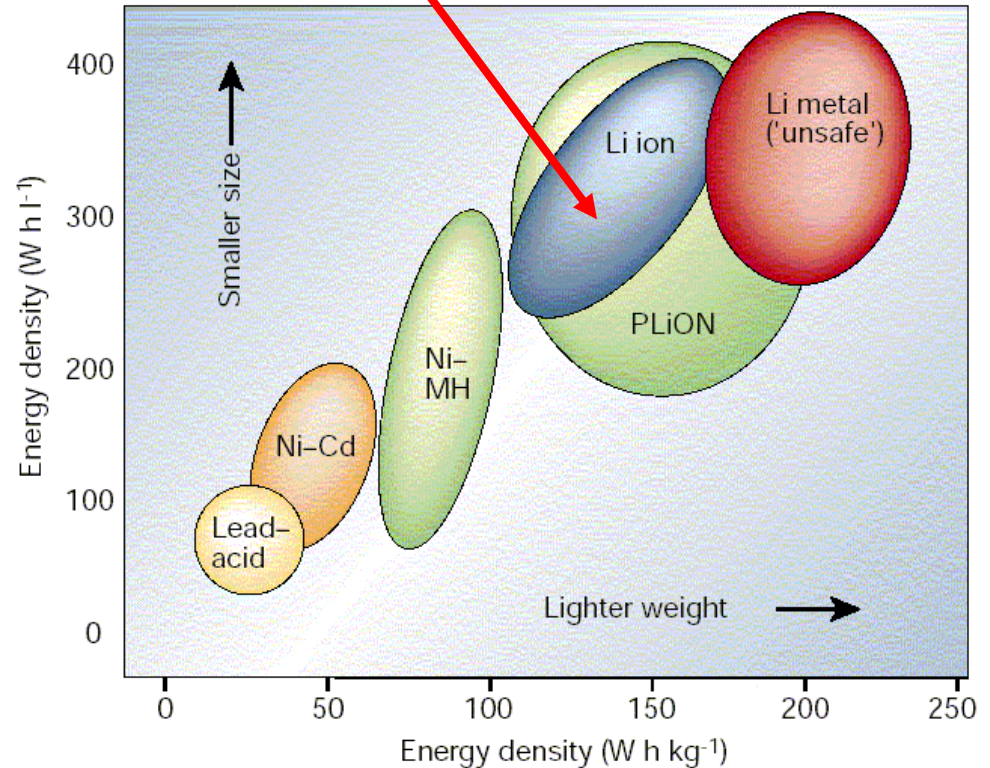


Li-ion: Sony 1990



Li-ion-polymer: 2000

80% of electronics market today

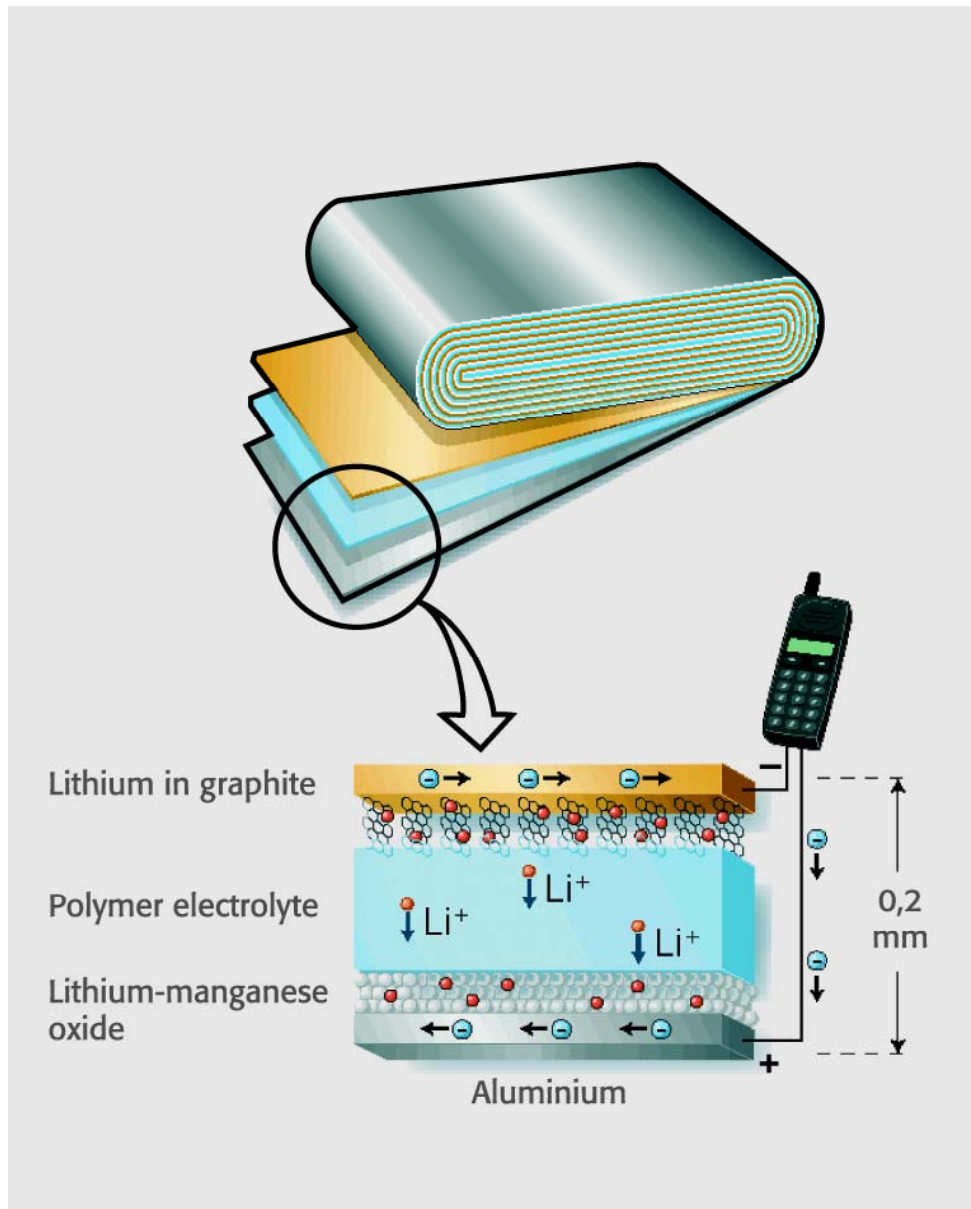


**Very slow development  
- definitely NOT Moore's law !**

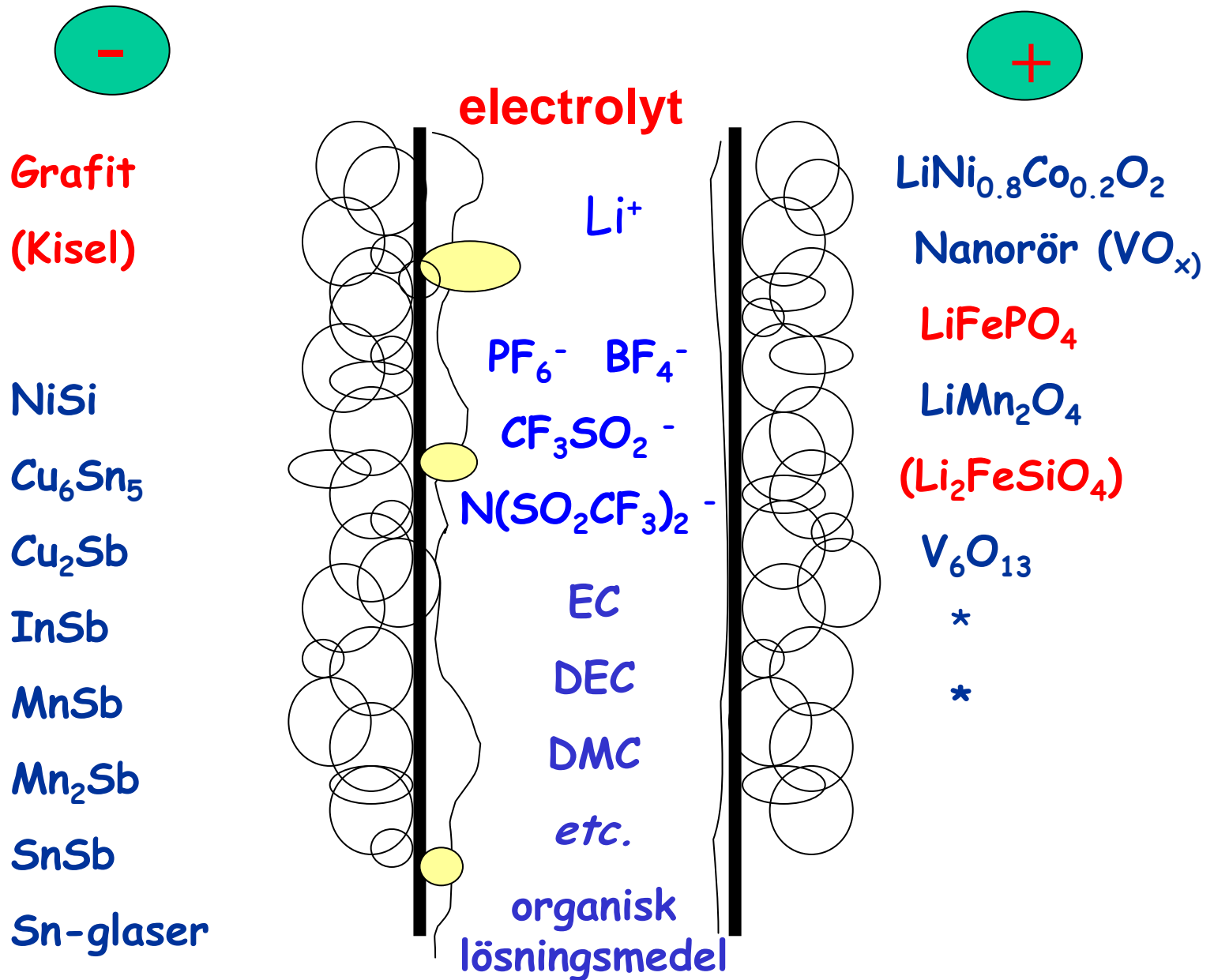
«Research in the field of batteries moves at glacier pace »

**N.Y. Times: 2001**

**Li-jonbatteriet** ger oss bästa möjlighet till uppskalning !  
(det tar >20 år att ta fram ett helt nytt batterikoncept)



# Olika batterimaterial . . .



## Möjliga vägar fram ?

1. Bättre bulk-material (e.g., LiFeSiZE AB !)
2. Nanomaterial
3. Mikro-arkitekturer

# 1. Bättre bulk-material ?



# Ett bättre batteri = en bättre **KATOD**

"Bättre  
batteri"

Bättre  
material

Säkrare  
anod

Men vi klarar uppskalningen  
med vad vi har redan **idag**

Stabilare  
elektrolyt

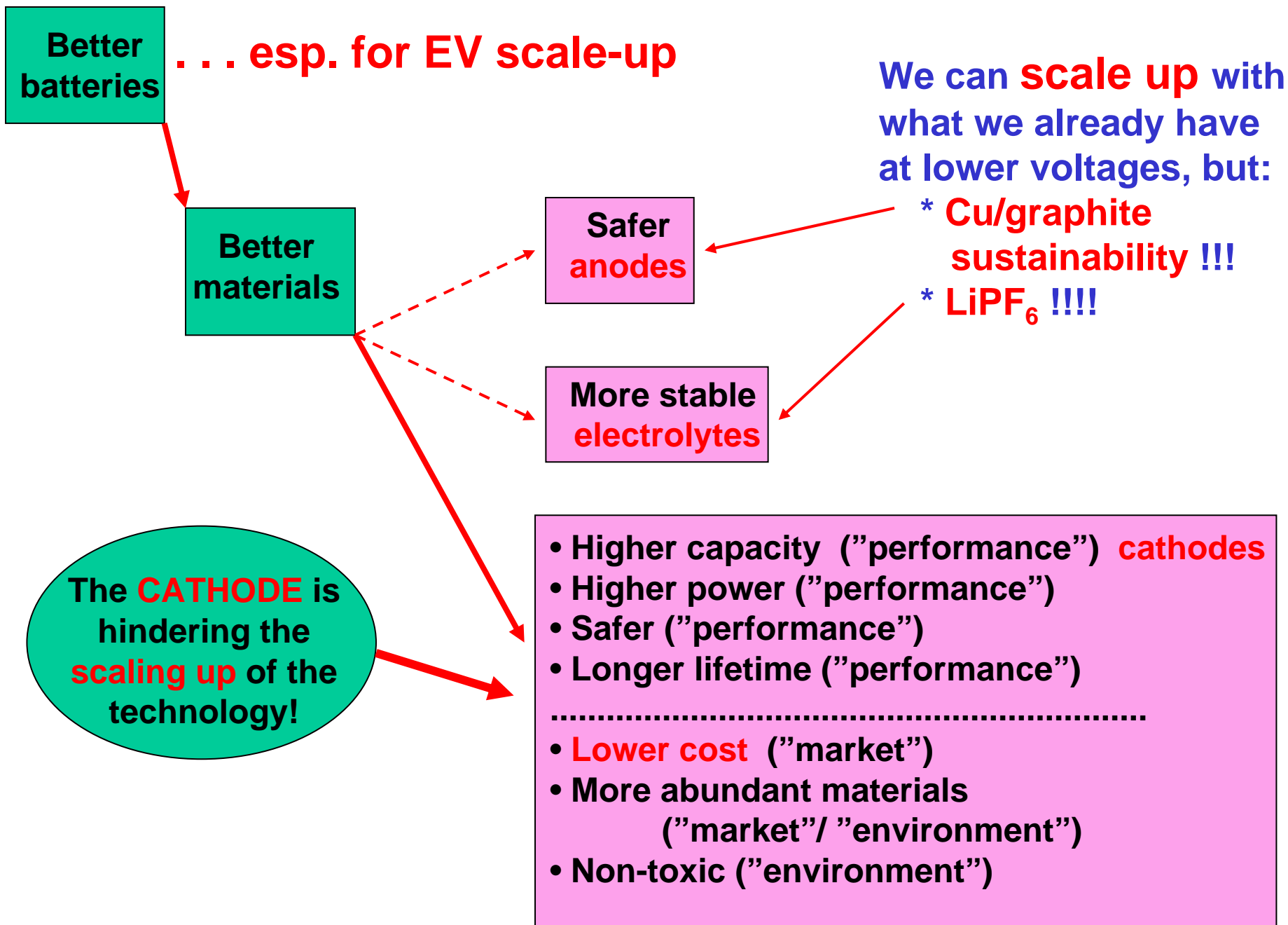
**KATODEN**  
fördröjer  
uppskalningen  
av teknologin

**Katoden måste bli bättre . . .**

- Högre kapacitet ("prestanda")
- Högre effekt ("prestanda")
- Högre säkerhet ("prestanda")
- Längre livstid ("prestanda")

---

- Lägre pris ("marknad")
- Lägre toxicitet ("miljö")



# Ett nytt HEV/P-HEV/EV katodmaterial ?

## . . . från Uppsala

- Dagens mobiltelefon/laptop material
  - $\text{LiCoO}_2$ ,  $\text{Li}(\text{Co},\text{Ni})\text{O}_2$ ,  $\text{LiNi}_{1-y-z}\text{Co}_y\text{Al}_z\text{O}_2$
- **Större** batterier kräver **billigare** katodmaterial

⇒ ⇒ ⇒ **Fe-baserad material**

- $\text{LiFePO}_4$  (A123, etc. idag)
- $\text{Li}_2\text{FeSiO}_4$  (litiumjärnsilikat)

( Fe- och Si-oxider >10% av jordskorpan !)

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De gamla grekernas grundelement:  
"Earth-Air-Fire-Water" !

**LiFeSiZE**

... an Uppsala University spin-off Company

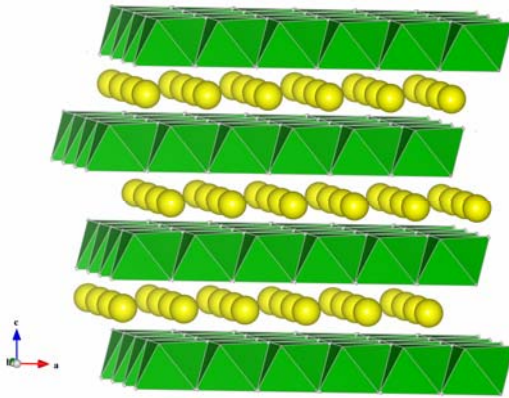
**Goal:** We develop Fe-based cathodes for Li-ion batteries for large-scale applications (transport and sustainable energy storage)  
... an inestimably large - but tough - market !

- develop a CHEAP green synthesis method for  $\text{Li}_2\text{FeSiO}_4$  ("LFS")
- produce/sell Li-ion battery cathodes based on LFS

# Common Li-ion battery cathode materials

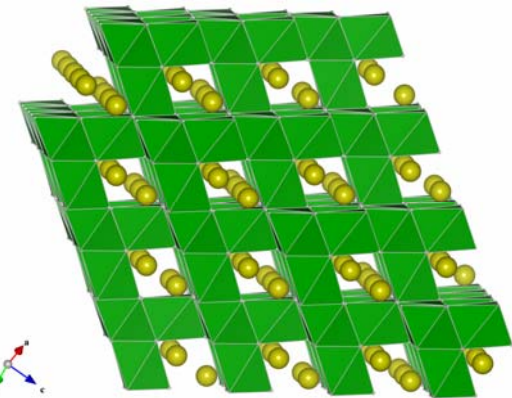
a) Layered:

$\text{LiCoO}_2 \rightarrow \text{Li}_{0.5}\text{CoO}_2$ : ~3.9V, ~140 mAh/g



b) Spinel:

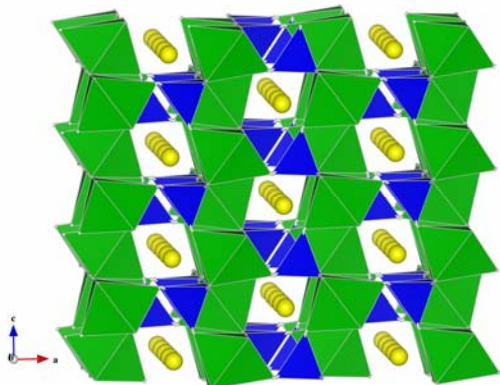
$\text{LiMn}_2\text{O}_4 \rightarrow \text{Mn}_2\text{O}_4$ : ~3V or ~4.0V, 148 mAh/g



- Instability ?
- Solution:doping

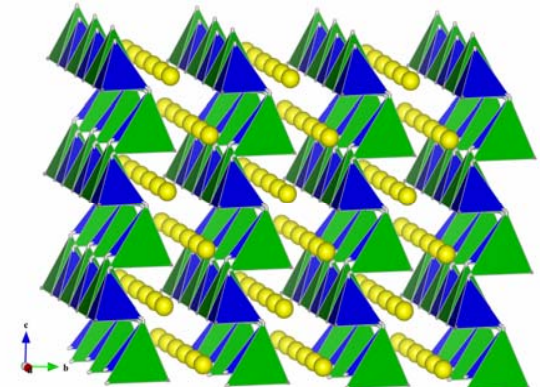
c) Olivines:

$\text{LiFePO}_4 \rightarrow \text{FePO}_4$ , ~3.6V, ~170 mAh/g



d) Orthosilicates

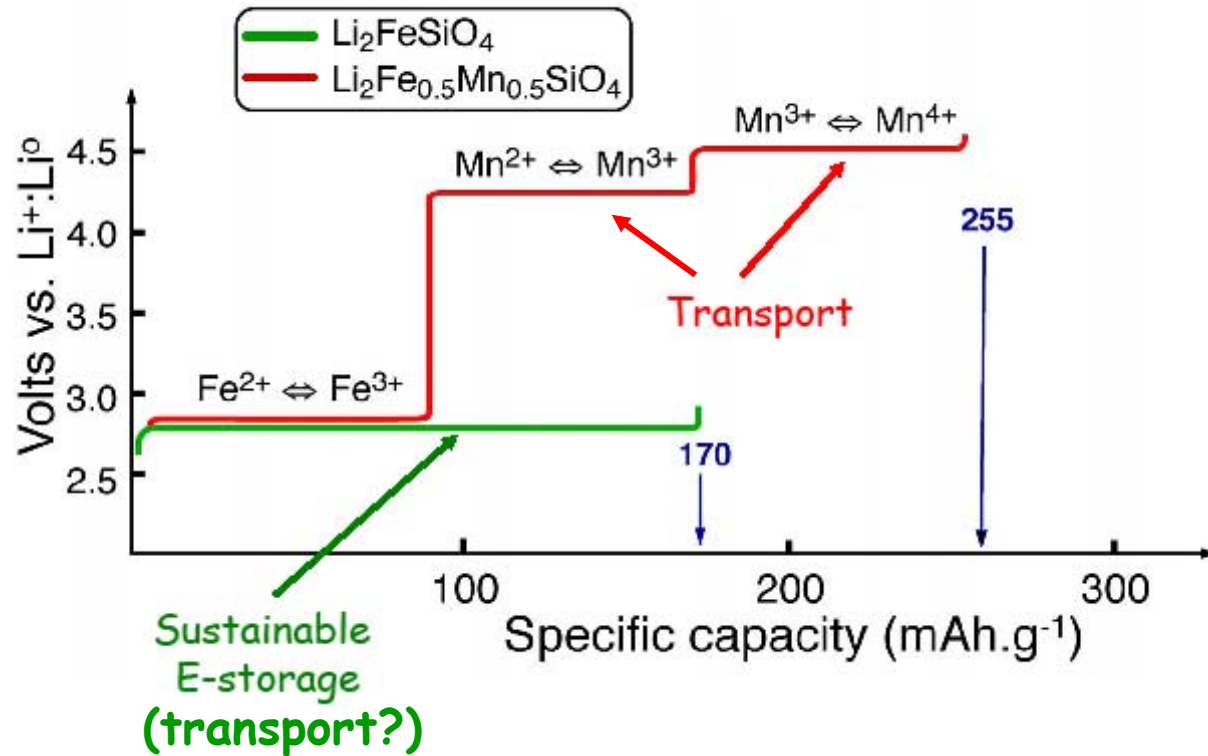
$\text{Li}_2\text{FeSiO}_4 \rightarrow \text{LiFeSiO}_4$ , ~2.85V, ~170 mAh/g



- Poor electronic conductivity !
- Solutions:
  - doping
  - nano-coating
  - nano-sizing

Extract  $>1$  Li to give higher *capacity* at higher *voltage* . . .  
 . . . the "Holy Grail" of the Li-ion battery?

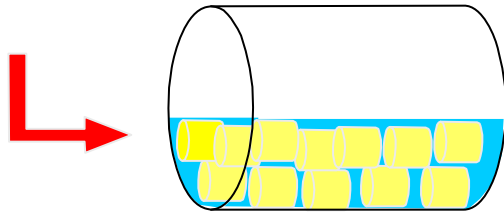
e.g., for  $x = 0.5$



" a 1.5-electron reaction "

# Li<sub>2</sub>FeSiO<sub>4</sub> synthesis

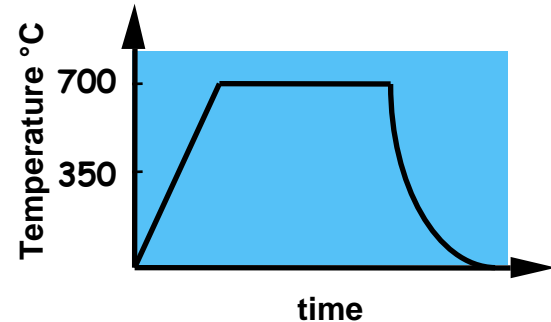
## Solid-state synthesis:



### Ball-milling

e.g.,  $\text{FeC}_2\text{O}_4 \cdot 2\text{H}_2\text{O} + \text{Li}_2\text{SiO}_3$   
+

C-precursor



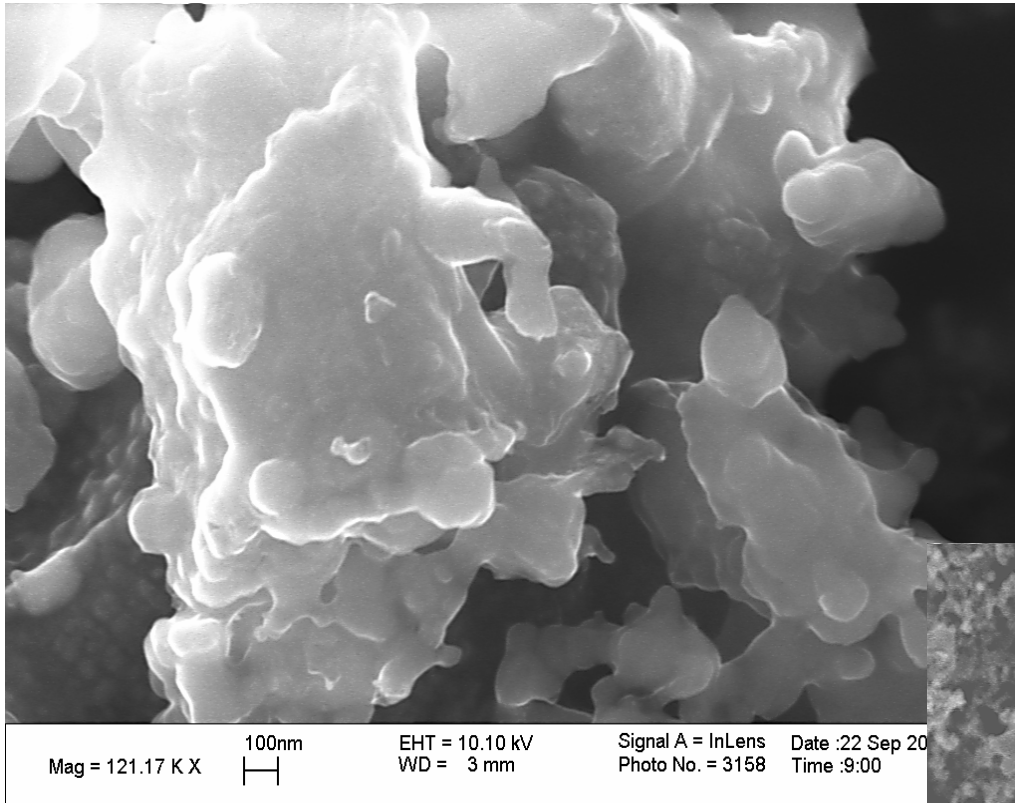
### Heat treatment

700°C in a CO/CO<sub>2</sub>  
gas flow (20 h)

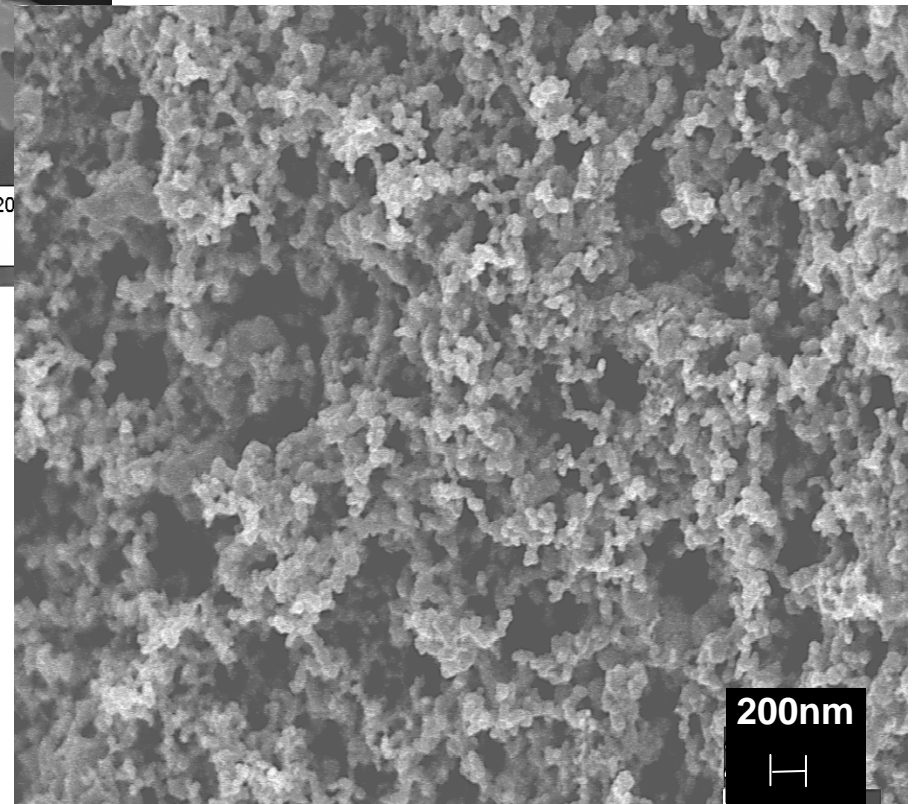
**BUT:**

**Solgel, wet chemical and hydrothermal process routes also result in "useable" active materials**

SEM picture of  $\text{Li}_2\text{FeSiO}_4$  after ball-milling for 12h: 85 mAh/g

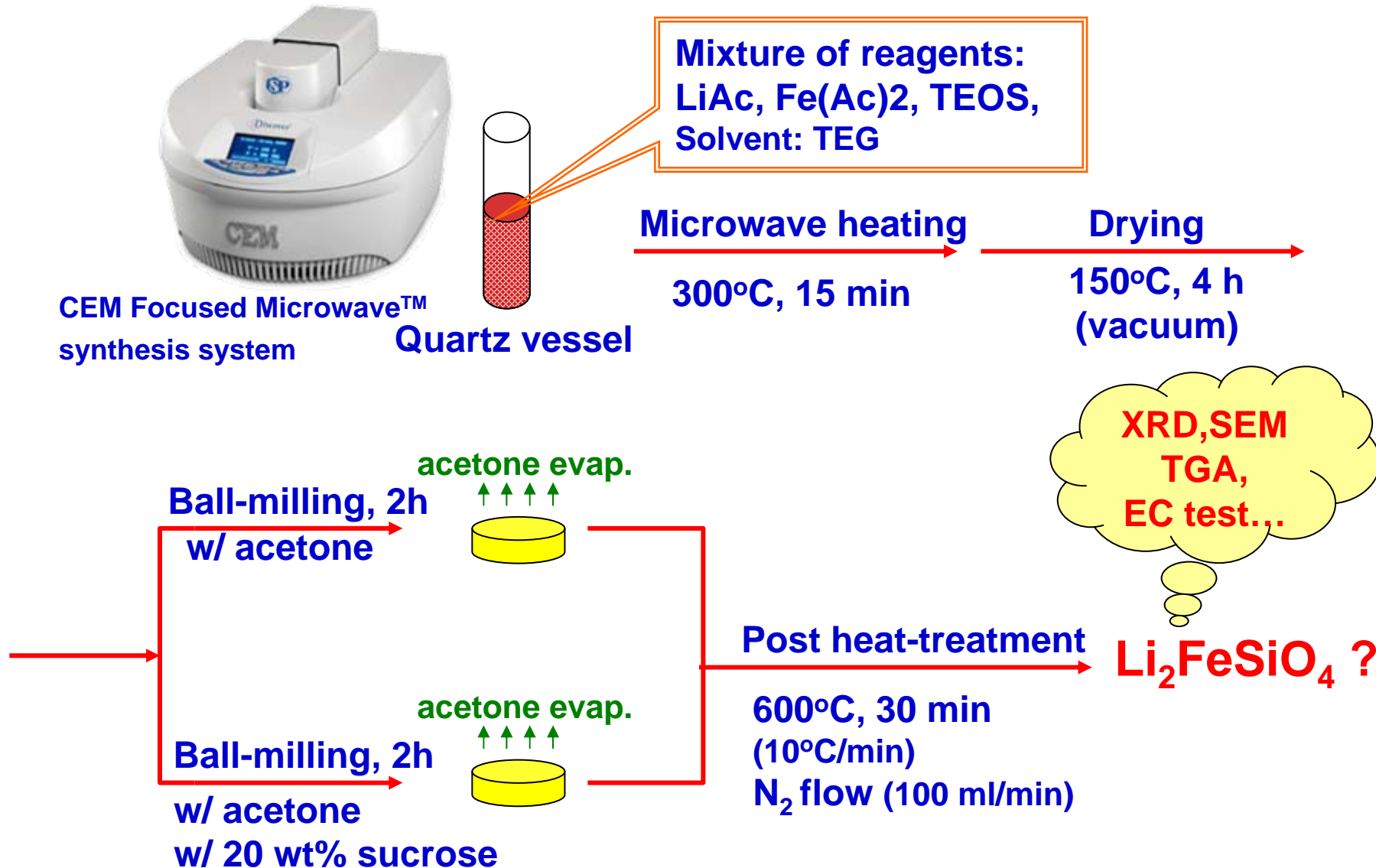


SEM picture of  $\text{Li}_2\text{FeSiO}_4$  after 2 months mixing/grinding: 125 mAh/g

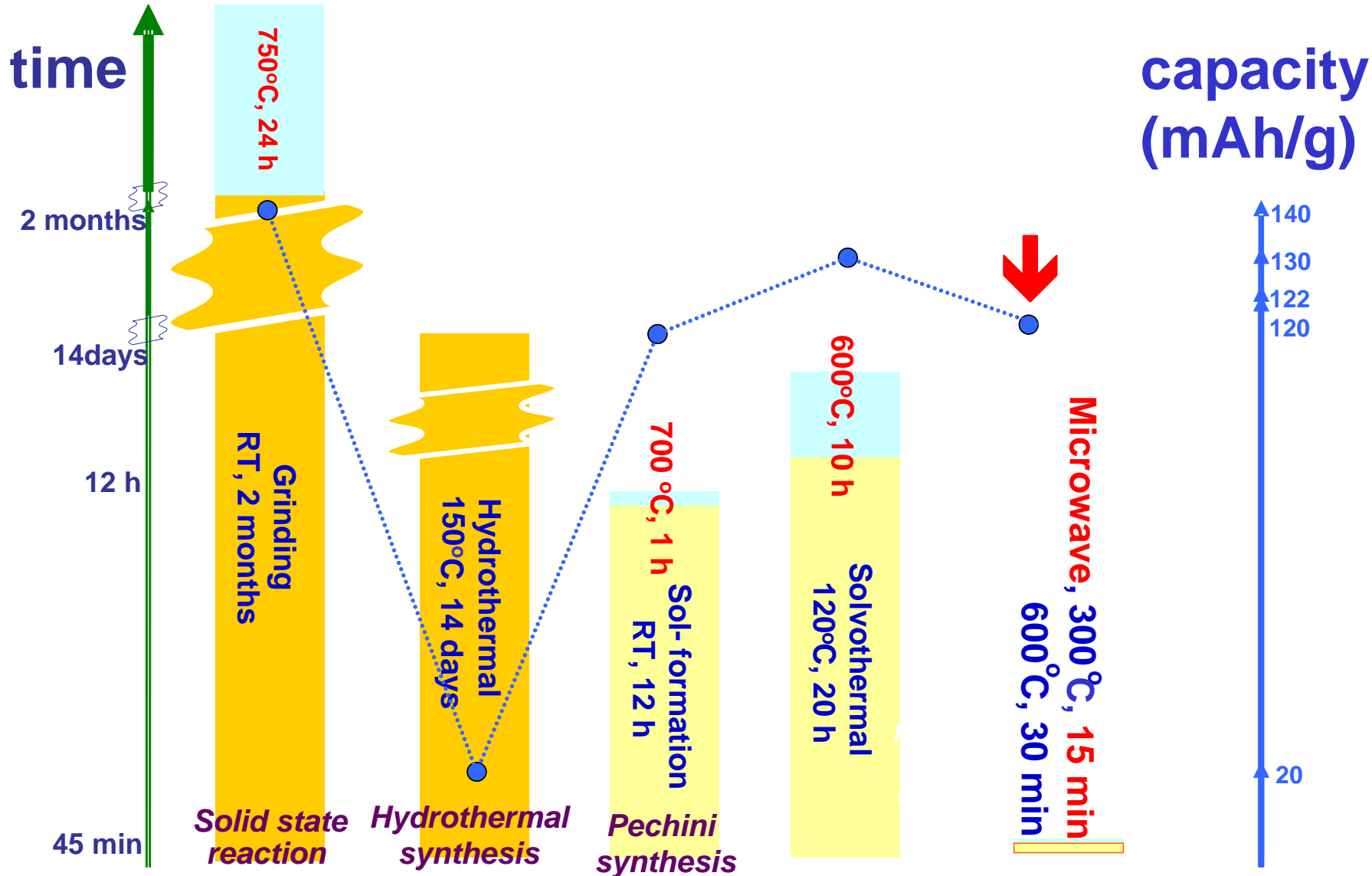




# A cheap, fast microwave-assisted process ?

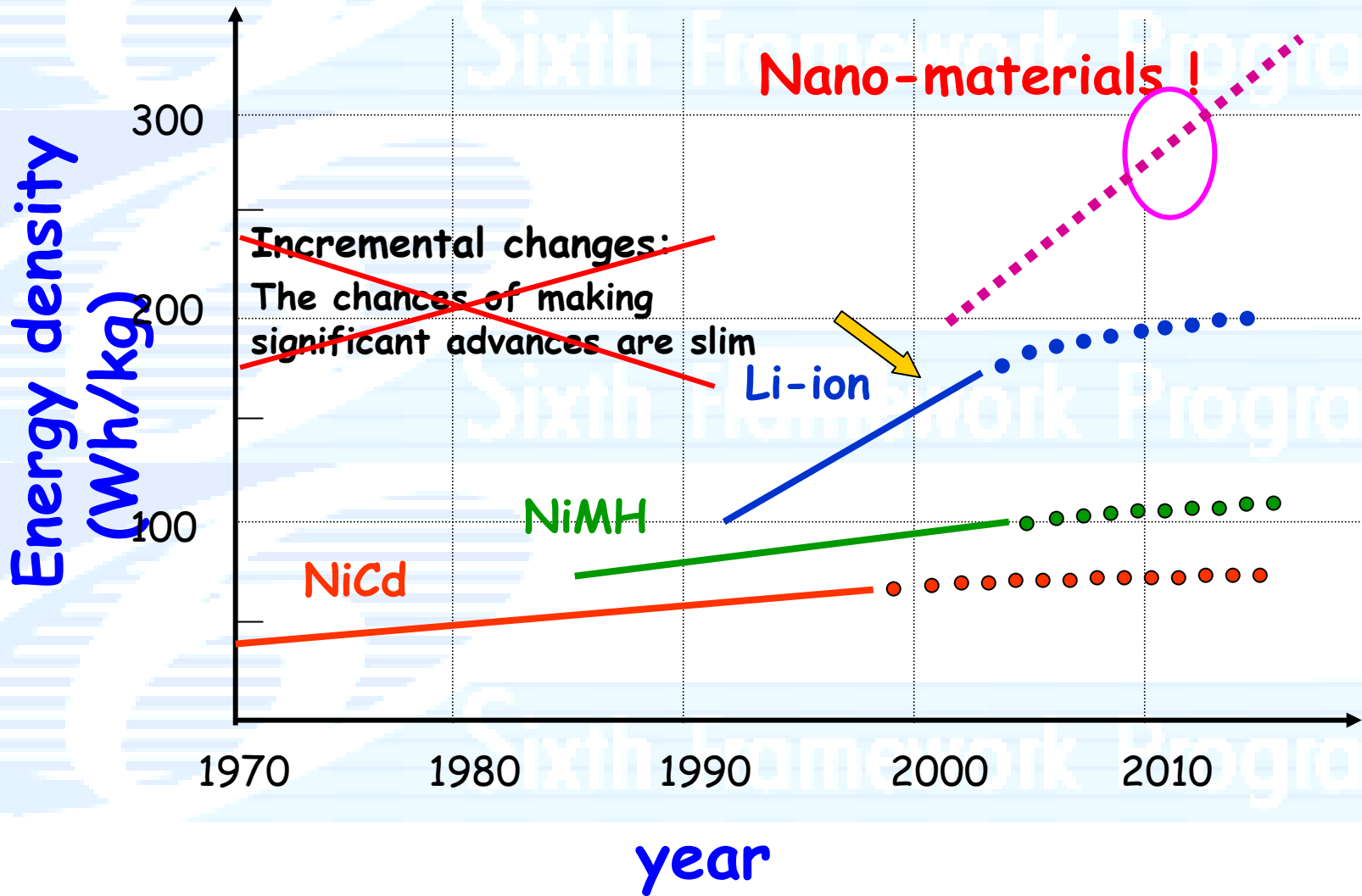


# Shorter, cheaper synthesis methods



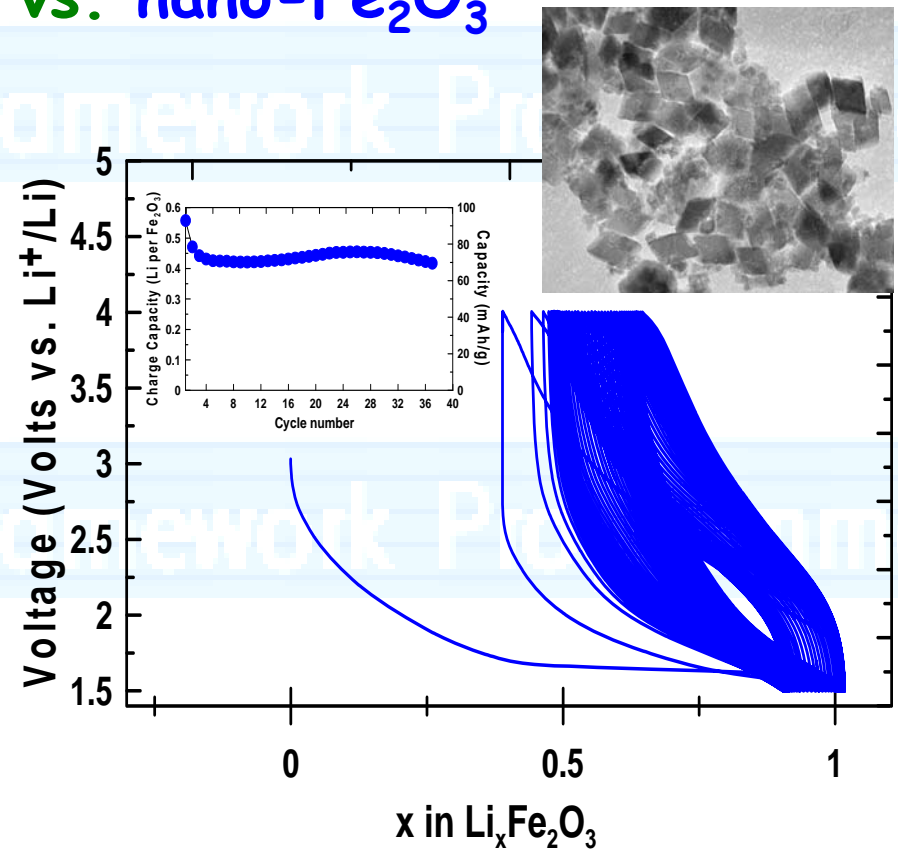
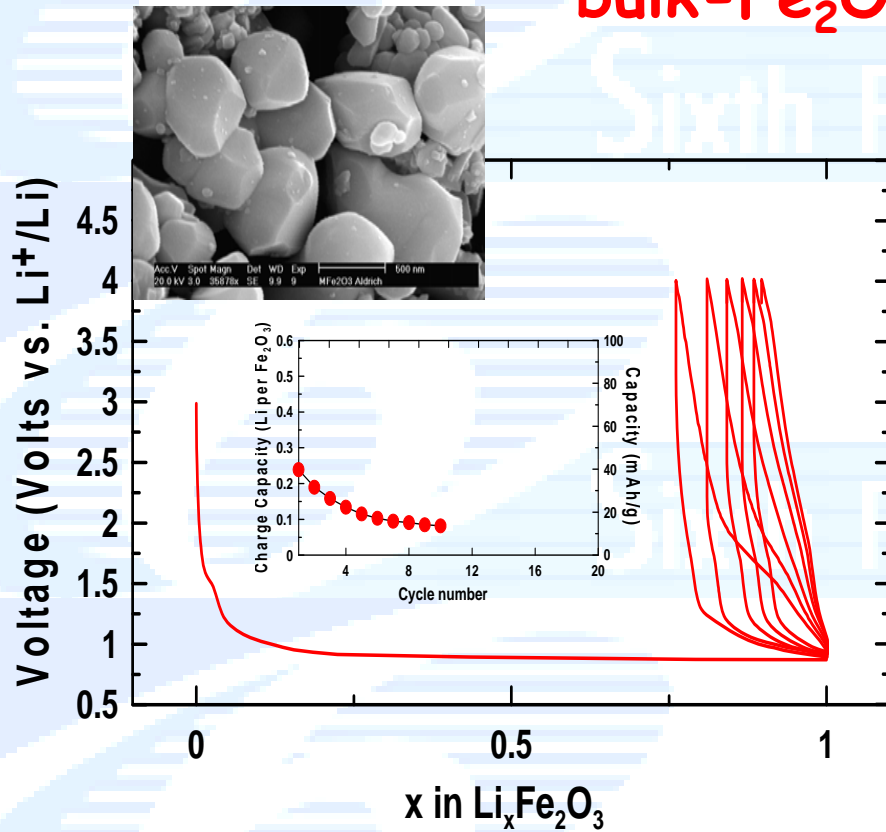
## **2. Nanomaterial ?**

# Nano-materials ?



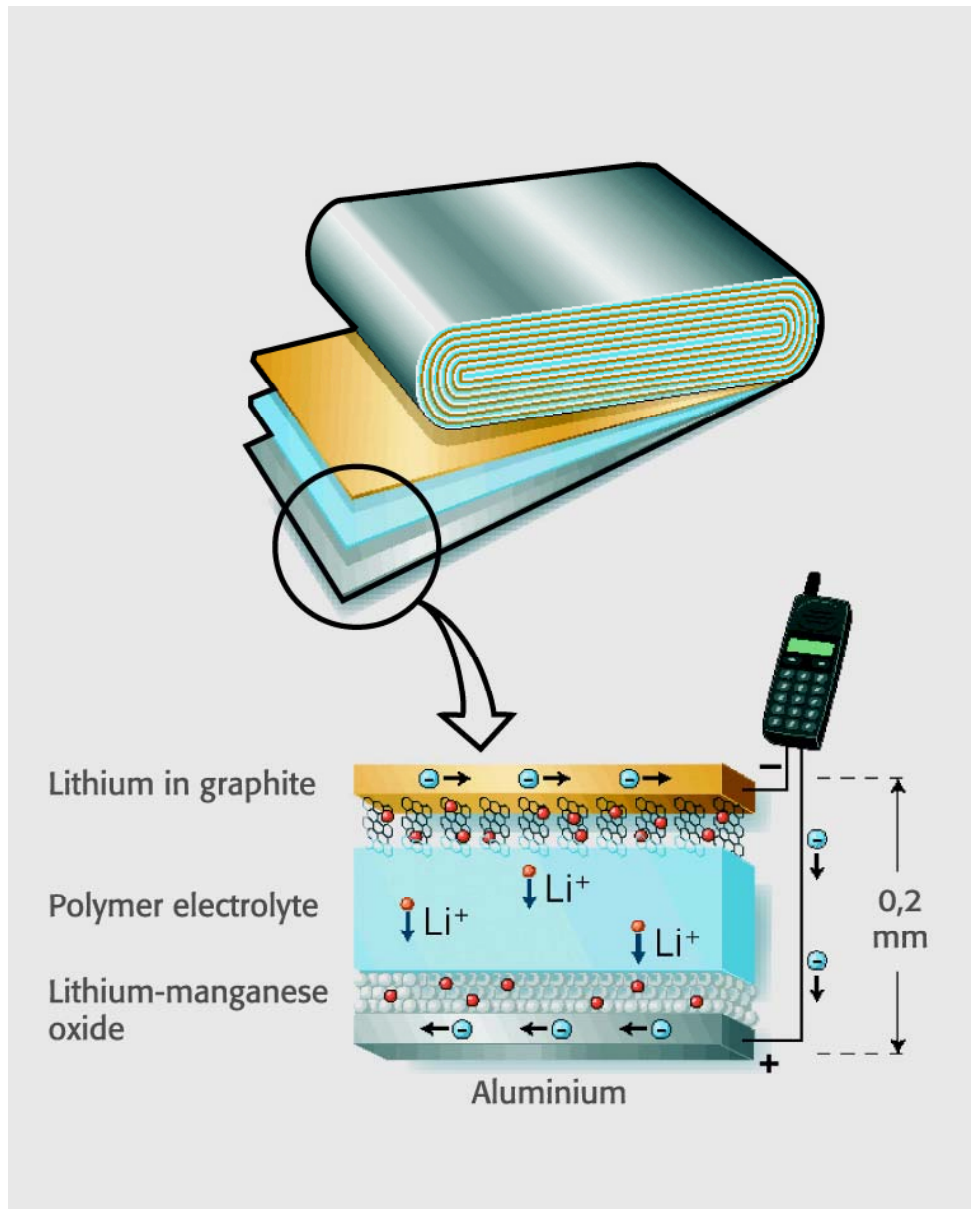
# Particle-size: cathode material

bulk- $\text{Fe}_2\text{O}_3$  vs. nano- $\text{Fe}_2\text{O}_3$



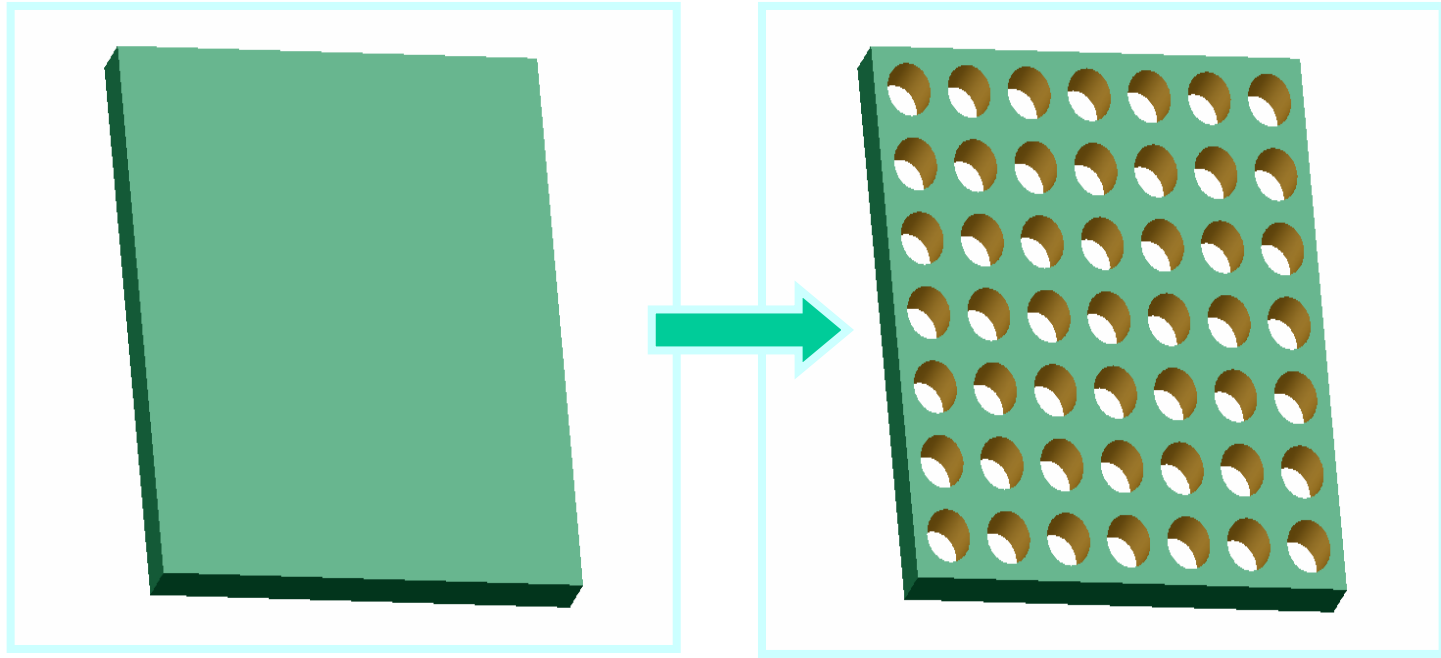
## **3. Mikro-arkitekturen?**

# Today's rechargeable Li-ion battery



2D !

A basic MB design principle: Perforated substrates with high aspect-ratio give higher electrode surface area-to-volume ratio



The geometric **Area Gain** (A.G.) per given substrate footprint

d-diameter

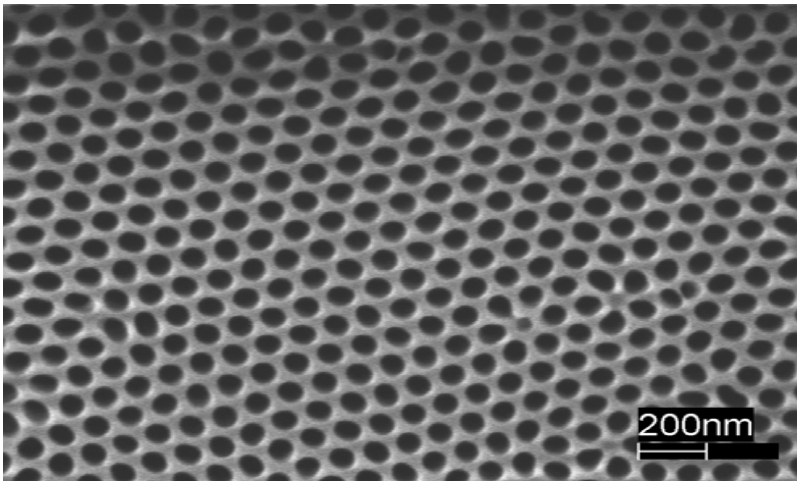
s-interhole spacing

t-substrate thickness

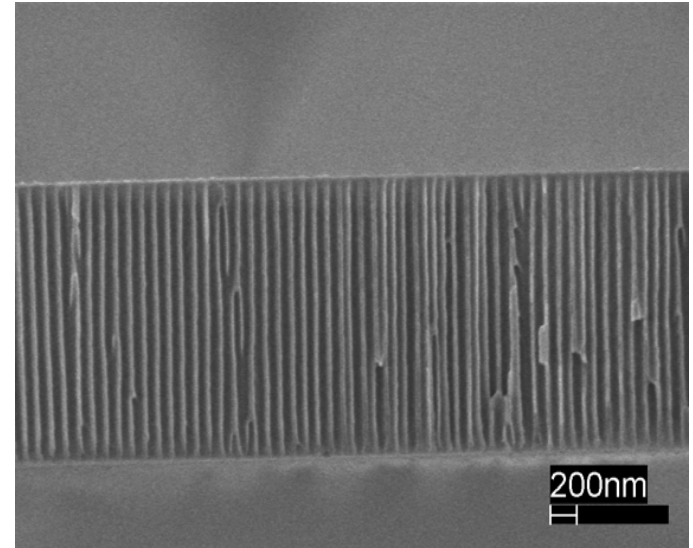
$$A.G. = \frac{\pi d}{(d + s)^2} \left( t - \frac{d}{2} \right) + 2$$



# Porous alumina as a template for nano-electrodes



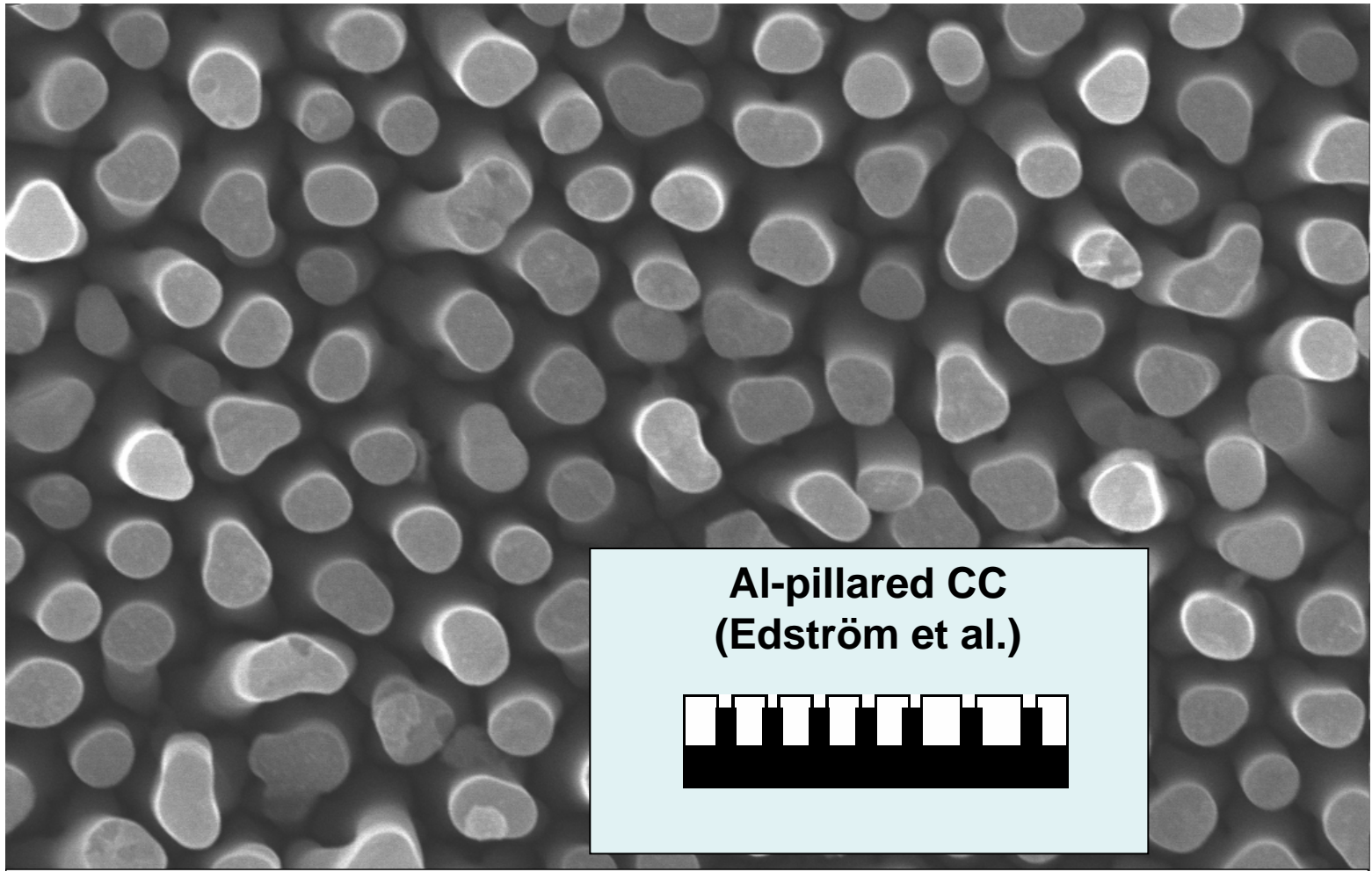
Along the pores



From the side

.... for "3D-microbatteries" (3D-MB:s)!!

Johansson, Boman *et al.* (Materialkemi/UU)



**Al-pillared CC  
(Edström et al.)**



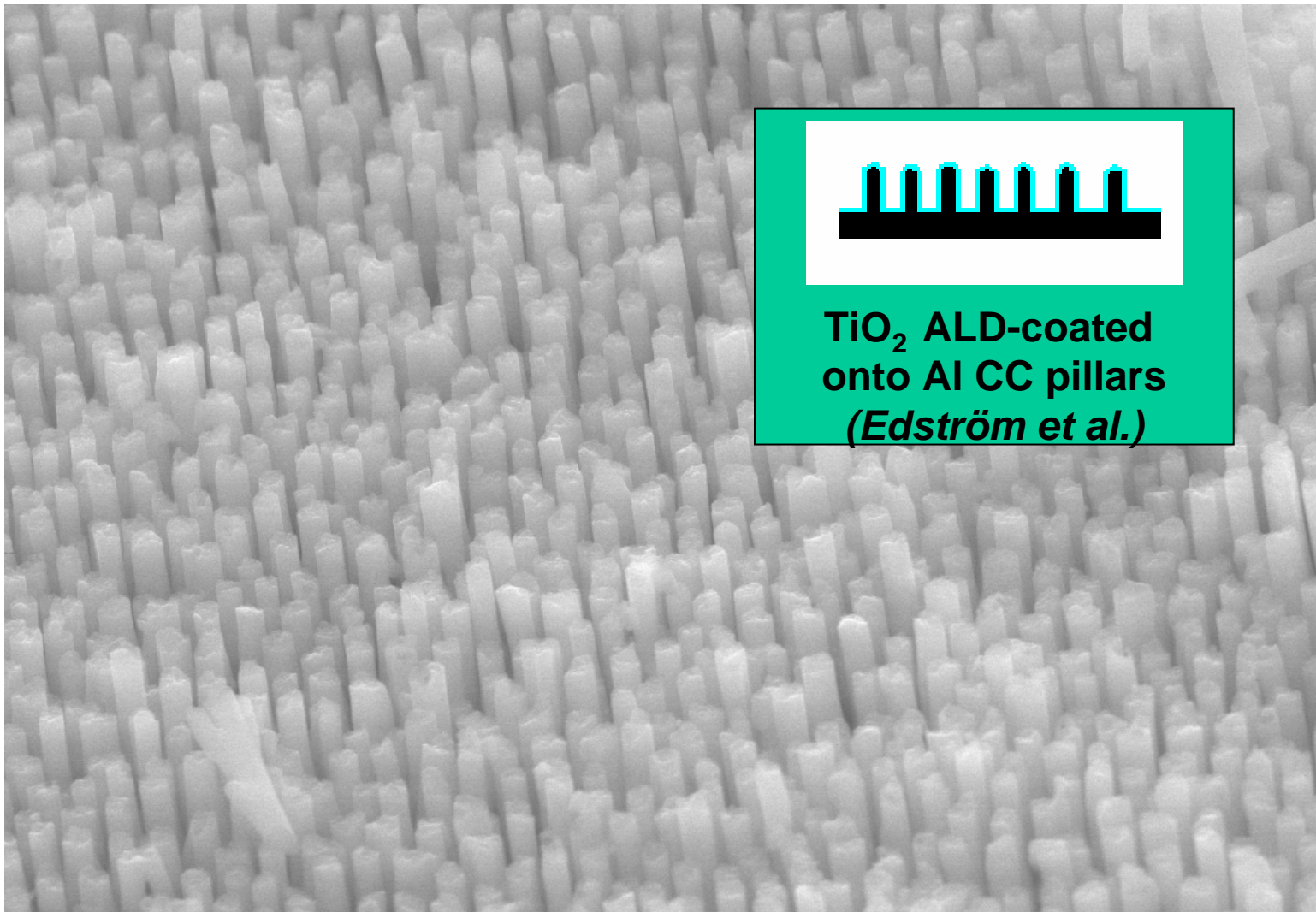
Mag = 75.85 K X

200nm  


EHT = 15.00 kV  
WD = 3 mm

Signal A = InLens

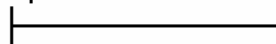
Date :27 Aug 2008  
Time :18:32



**TiO<sub>2</sub> ALD-coated  
onto Al CC pillars  
(*Edström et al.*)**

Mag = 32.00 K X

2μm



EHT = 15.00 kV

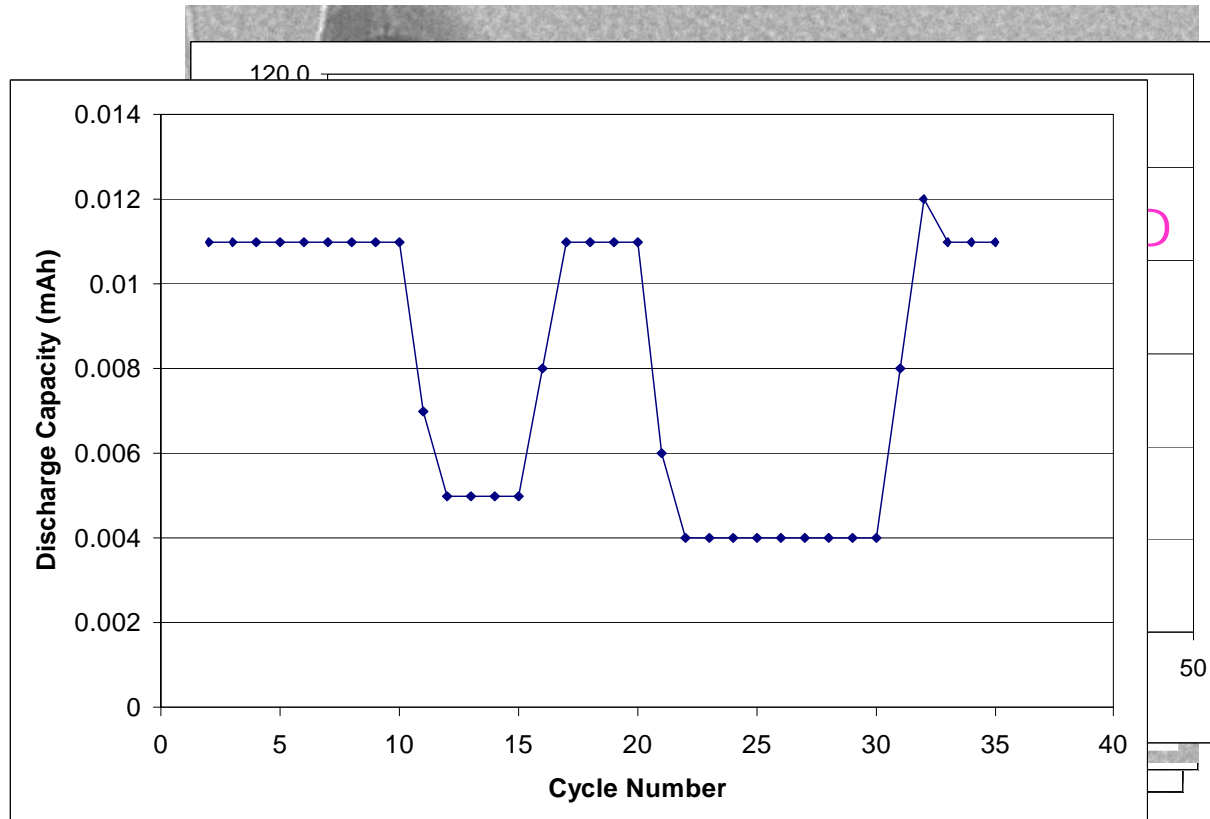
WD = 8 mm

Signal A = SE2

Date :27 Aug 2008

Time :18:48

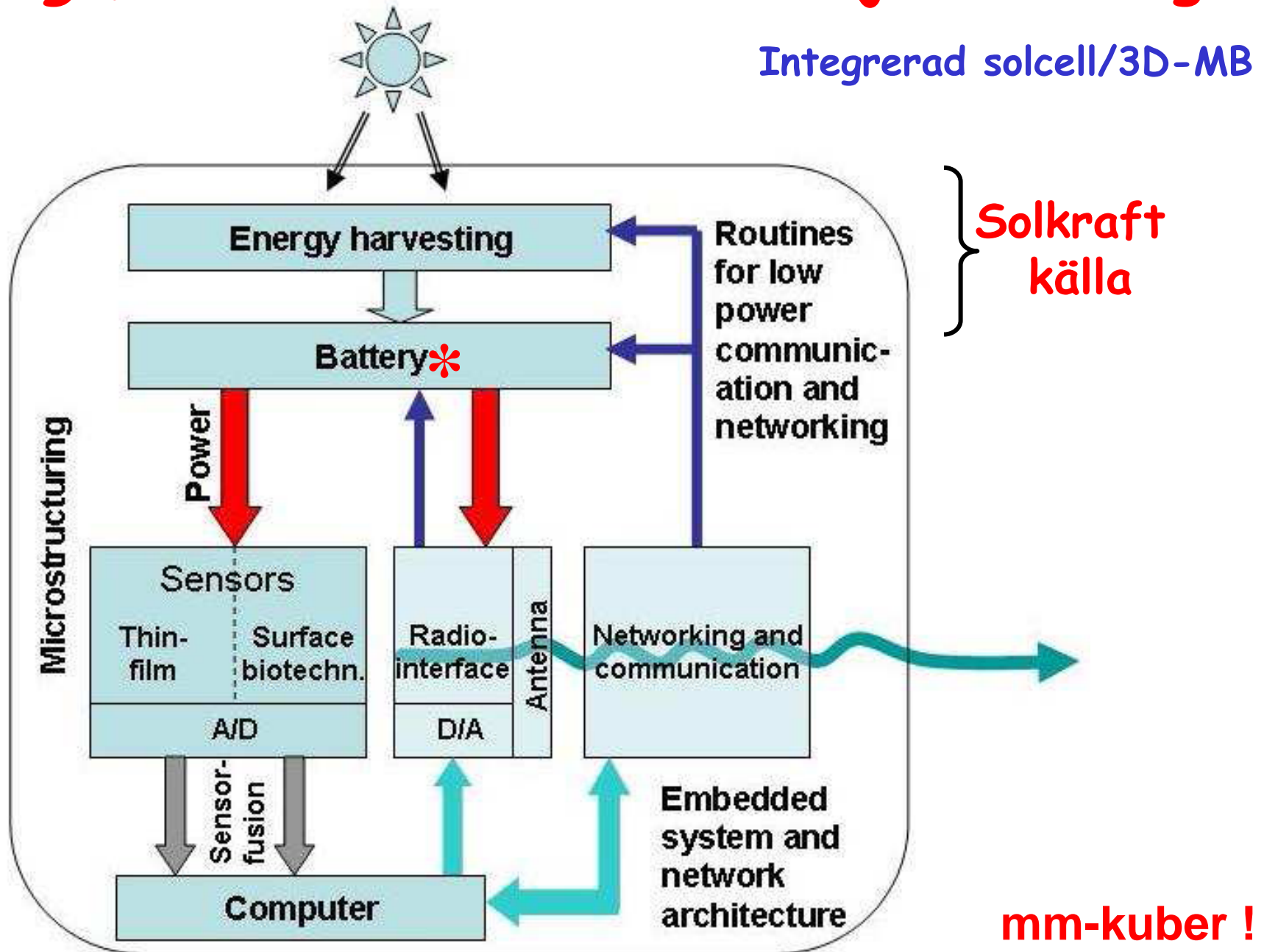
# Result:



- Complete coverage of the nanostructured CC
- Good cycling stability

# *e.g.*, "Smart dust" - för miljöbevakning

Integrerad solcell/3D-MB



**Att sammanfatta . . .**

**Portable/on-board electrical energy demands will continue to increase over the coming decades:**

- **Portable communications:**

- more laptops, PDA's, cellular phones, video cameras, power tools, and integrated applications like PDA's with a cellular phone.

- **(Hybrid?) electric cars, scooters, bicycles:**

- motivated by higher gasoline costs and the need for a "greener" environment.

These will all need **better batteries** of different types . . .

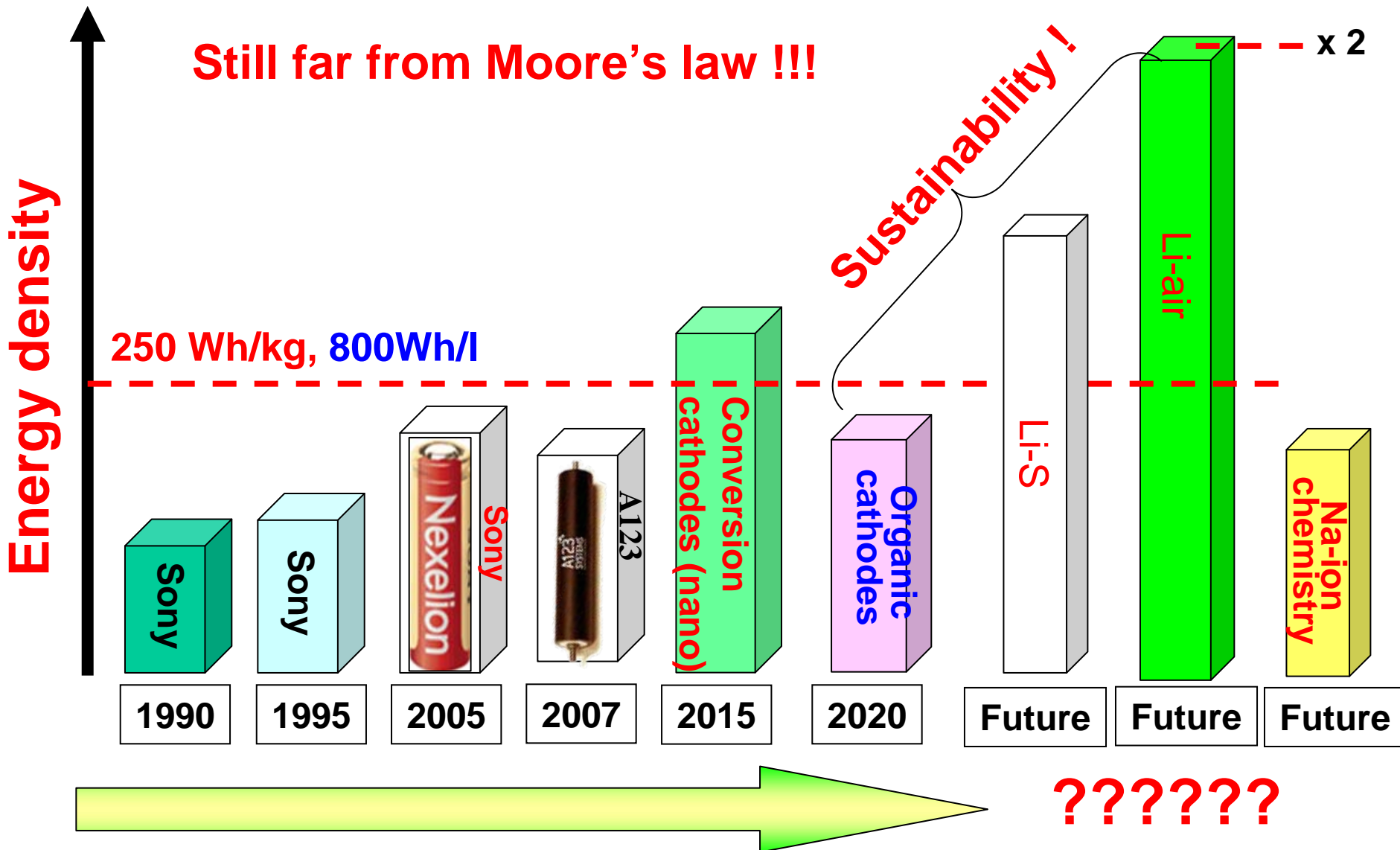
# PROBABLE TECHNOLOGICAL TRENDS IN **BATTERIES** OVER THE NEXT 10-20 YEARS . . .

- More **hybrid systems** - integrating the advantages of different devices, e.g., battery + supercapacitor, battery + fuel cell, primary + rechargeable cell, etc.
- Li-ion technology will penetrate new applications, esp. with **larger Li-ion batteries** replacing other technologies.
- No dramatically new “battery chemistries” yet – but **new battery engineering** will soon emerge.



# The development of Li-ion batteries over the next 20-30 years

Still far from Moore's law !!!



Vi har knappast kommit igång, spec. i den  
**stora-batteri** världen . . .

. . . 2030:s batterier kommer säkerligen  
att vara **bättre** än dagens på alla sätt !

Tack för mig !

[josh.thomas@mkem.uu.se](mailto:josh.thomas@mkem.uu.se)

[jot@LiFeSiZE.se](mailto:jot@LiFeSiZE.se)